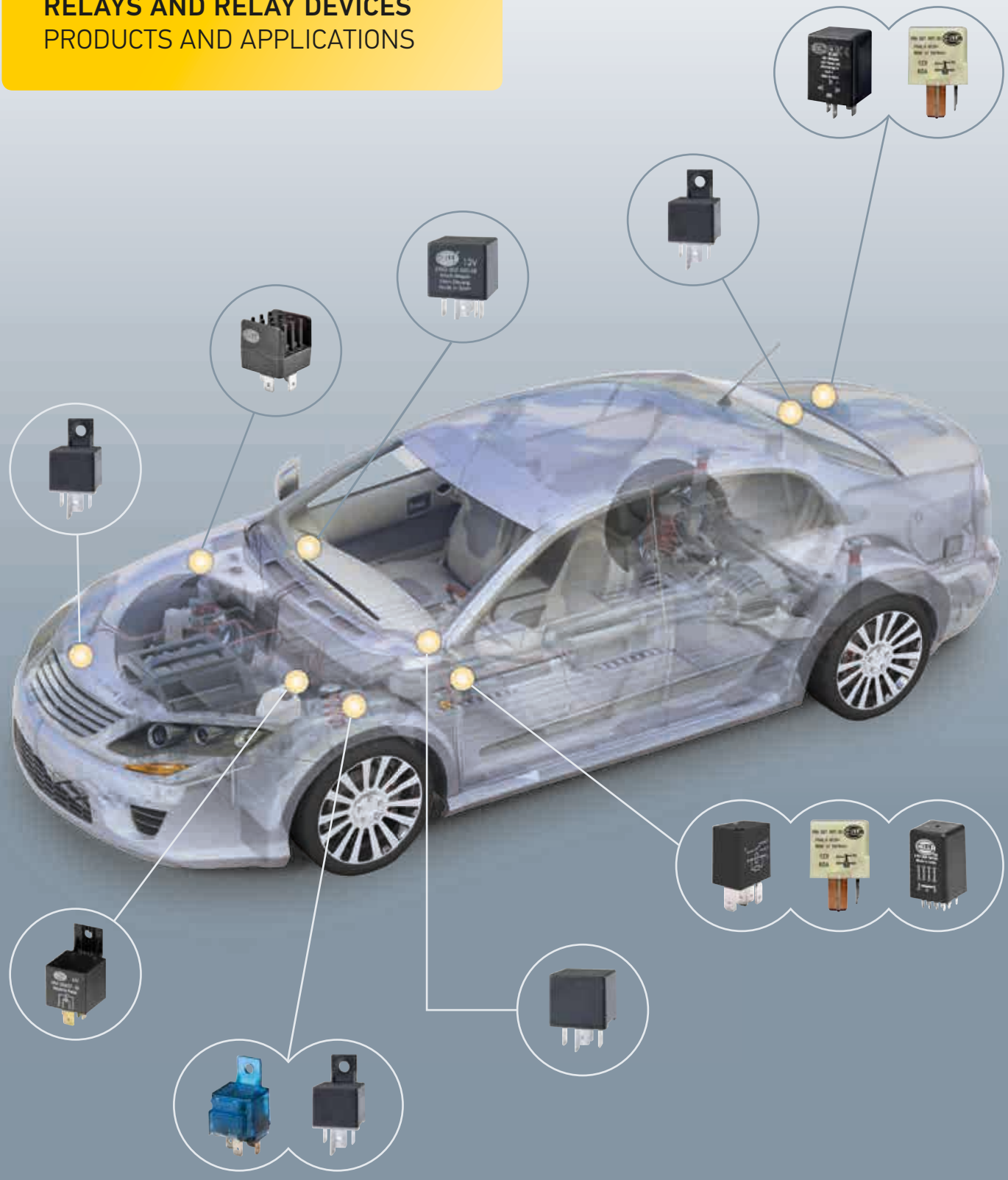
RELAYS AND RELAY DEVICES
PRODUCTS AND APPLICATIONS



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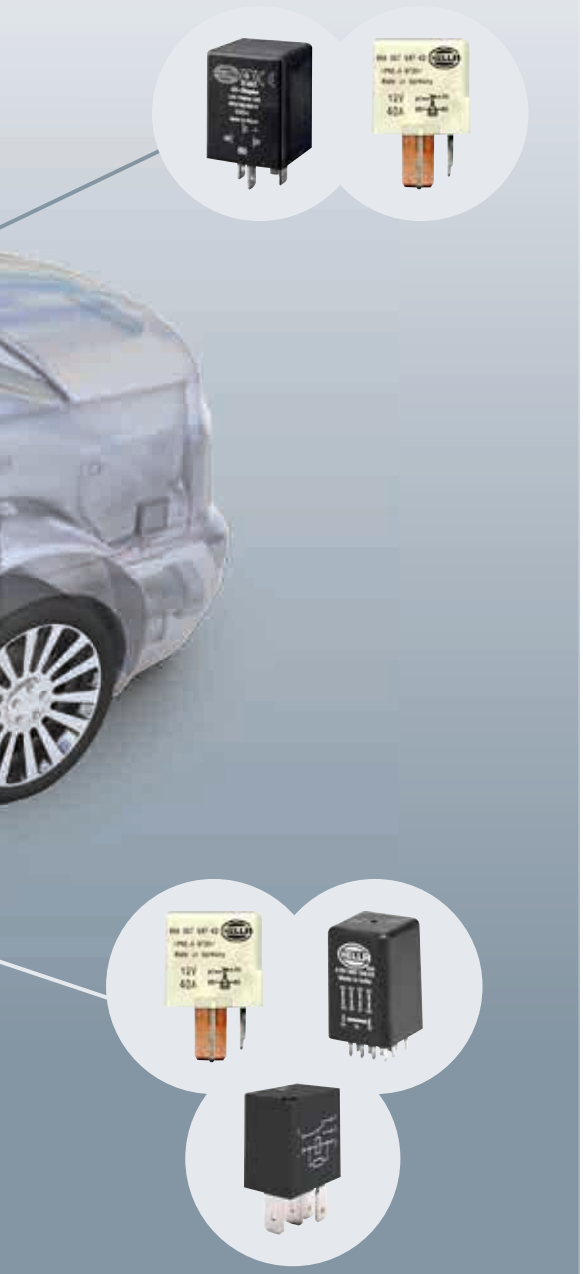
HELLA'S LITTLE HEROES



Relays have been used to remotely control circuits for over 180 years. The technology has proven its reliability millions of times and is today still the first choice for many applications, such as in automotive engineering.

From the telegraph to automotive engineering

- The relay owes its name to former times when mail was still carried by horse. At what were known as relay stations, post riders could swap their horses for rested ones. Today, we call an electromagnetic, remotely operated switch a relay.

- The American physician Joseph Henry invented the electric relay in 1835. The pioneer in communications engineering used it to send messages from his laboratory to his home. Relays were first used on a larger scale in 1837, as signal amplifiers for Samuel Morse's recording telegraphs. They would later make possible the widespread use of telephones and became a cornerstone of safety in railway engineering. In 1941, Konrad Zuse utilised 2,000 relays in his legendary Z3, the first digital computer. HELLA produced its first automotive relay in 1960.

- As electronics matured in the 20th century, the age of the relay was often seen as over; nevertheless, they retain a place in specific applications. The automotive industry, for example, needs relays, since relay functions cannot always be replaced by control units. Relays make galvanic isolation possible between input and output. Semi-conductors cannot manage this at the moment. The cost advantage relays have over electronic solutions is also unbeatable.

- Relays are used in automotive engineering to switch high currents. The engine control unit, for example, is switched by a relay. Because relays are robust and not particularly susceptible to failure, they can be installed near electric devices. They require only low control currents, making small line cross-sections sufficient. The switching and amplifier function of a relay could only be achieved with a lot more effort and a lot less reliability using more "modern" electronics. Another benefit of the relay is that it is quick and easy to replace. These positive characteristics are the reason why relays are still in use. And they ensure that, in the future, relays will still be at home in many vehicles.

Quality relays from HELLA – versatile and reliable

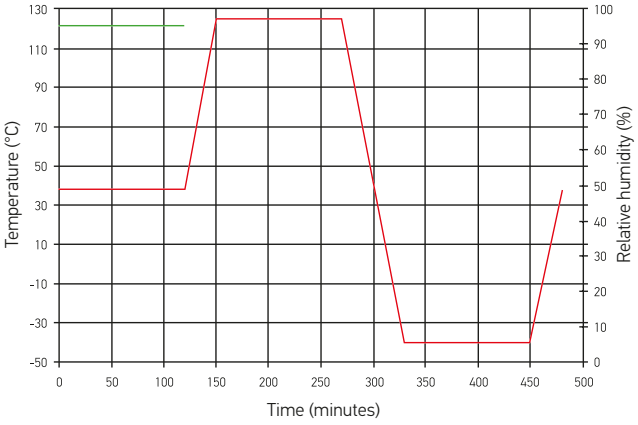
- **Manufacturing expertise:**
  HELLA produces more than 100 million units per year at its own facilities – thanks to optimised production at an attractive price and with one of the lowest failure rates in the entire industry.

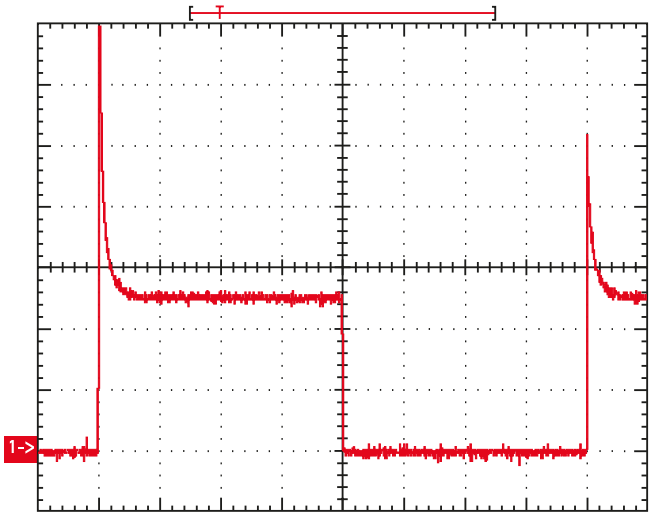
- **Flexibility:**
  Large volumes are produced in a fully automated process, small volumes with semi-automation. This means we are in a position to change over quickly to semi-automatic production. HELLA is able to respond promptly to customer requirements and create new variants in addition to its existing product range at short notice.

- **OEM customers:**
  HELLA develops and produces relays for AGCO, Claas, Daimler AG, Ford, VW, GM, JCB, Opel/Vauxhall, Nissan, John Deere, Chrysler, Jaguar/Land Rover, BMW, Audi, Volvo, Renault, PSA and others. Many of our customer relationships have existed for decades.

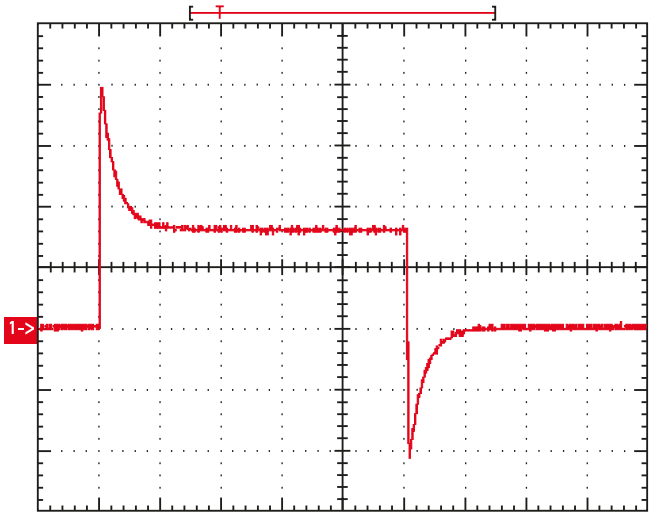
- **Production locations:**
  Xiamen (China).

1951	First hot-wire flasher unit
1960	A-relay with metal housing Mechanical threshold voltage controller for windshield wipers
1965	E-relay: the first fully electronic flasher unit
1968	L-relay: the first modular system
1969	Wipe/wash interval control unit
1970	K-relay: current controlled relay for direction indicator lamps Bi-stable relay for switching between low and high beam
1972	Q-relay with plastic base plate, also available with built-in fuse
1973	V-relay: PCB relay for automatic placement
1976	S1-relay: replacement for Q-relay. Can be produced fully automatically, also available with built-in fuse
1978	H-relay: high-power relay for different motor loads
1982	Sounding relay for controlling direction indicator lamps
1989	Round connector relay: specially produced for Daimler AG, with plastic housing
1994	Micro relay: designed for fully automated production
1998	Mini solid state relay
2003	Bi-stable battery disconnect relay with flexible attachment system
2005	Micro relay: high-current and bi-stable version
2006	Intelligent flasher units for active LED flashers with current pulse evaluation in acc. with ISO 13207-1
2008	Flasher unit with microprocessor technology
2012	New and refined relay products with lower power consumption to help reduce CO_2 emissions
2013	CO_2-Relay
2015	40 A-Micro relay
2018	High current Mini-SSR
2019	48 V-battery-cut-off relay
2020	High-voltage relay





1) Load curve, 20 A resistive 10 A 500 ms



1) Load curve, 3 x high beam 10 A 500 ms

- **Design life tests:**
  The relays are switched on/off in cycles on fully automated test racks. Original loads or simulated resistive, inductive, capacitive or combined loads whose current characteristics are recorded as the original loads are connected.
  In addition, the relays can be subjected to different ambient temperature ranges or temperature profiles. The test is continuously documented.

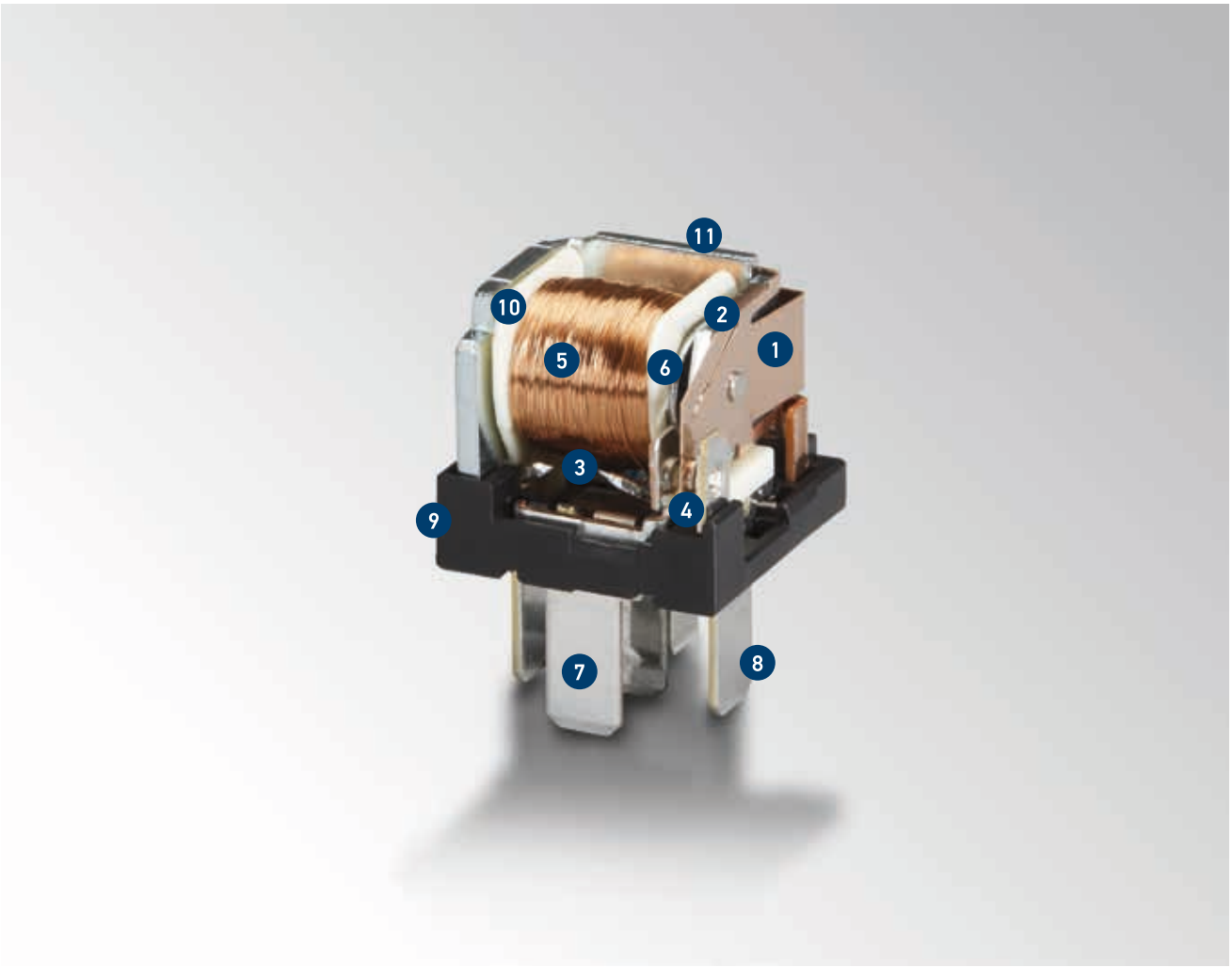
- **Electrical parameters:**
  Within the context of product release, starting voltage, dropout voltage, contact voltage drop, coil resistance and insulation resistance are tested, for example. Accompanying the manufacturing process, the electrical parameters are recorded at the end of the production process by end-of-line testers. These can be evaluated statistically. One important factor for guaranteeing the consistent high quality of the relays produced.

- **Environmental and mechanical tests:**
  Every relay has to pass tests such as the alternating temperature test, salt spray fog test, mechanical shock test or drop test and the vibration test within the context of the product release process. These tests are carried out using HELLA equipment.

- **Analytical tests:**
  Here, the materials used and the different connecting processes such as soldering and welding are tested. The tests are carried out randomly during incoming goods testing and following production.

- **Certificates:**
  Hella has been certified in a range of relevant areas e.g. DIN EN ISO 9001:2008, ISO / TS 16949:2009, ISO 14001. HELLA relays also comply with the ROHS (2002/95/EC) and REACh standards.

Key components of an electromechanical relay



Legend

1. Contact plates
2. Armature
3. Pins for coil wire
4. Switch contacts
5. Coil made of Cu wire
6. Iron core (in the coil)
7. Blade terminal (load) made of E-Cu (electrolytic copper) with tin-plated surface
8. Blade terminal (coil) made of CuZn (brass) with tin-plated surface
9. Base plate
10. Coil body
11. Yoke

Functional principle

Relays are basically electrically operated switches which use an electromagnet to move a switching mechanism by switching one or more contacts. They are used where one or more load circuits need to be switched on or off by means of a control signal. Characteristic of the electromechanical relay is the complete (galvanic) isolation between the control and controlled circuits.

Make relays

Make relays are used to close an electric circuit between a power source and one or more electrical loads, i.e. the loads are switched on. Relays are operated by means of switches, pulse generators or control devices. Typical vehicle applications are headlights, auxiliary lights and fog lights, horns, heaters, air conditioner systems, etc.

How make relays work

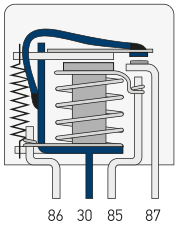


Fig. 1

Fig.1) The control circuit (86/85) is inactive and the return spring keeps the armature open. The make contacts are open and the load circuit (30/87) is interrupted.

Fig. 2) The control circuit (86/85) is active and the copper coil induces a magnetic field which pulls the armature down onto the magnetic core. The make contacts are closed and the load circuit (30/87) is therefore also closed.

Change-over relays

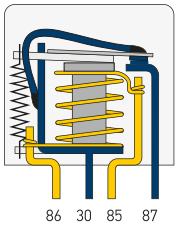


Fig. 2

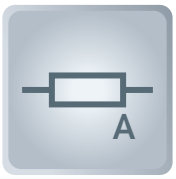
Change-over relays switch the load circuit over from one electrical load to another. These relays can be operated by a dashboard switch, for example. Change-over relays are used for switch applications with two stages/speeds such as heated rear windows or fan motors etc.

How change-over relays work

A change-over relay operates on the same principle as a make relay. The only difference is that the armature is connected to a second (alternative) output (87a) when released. As soon as the control circuit is active, the armature is pulled in, opens the break contact (87a) and switches over to the make contact (87). A change-over relay can be used as either a make or a break relay. By design, the switching current of the make contact is always higher than that of the break contact.

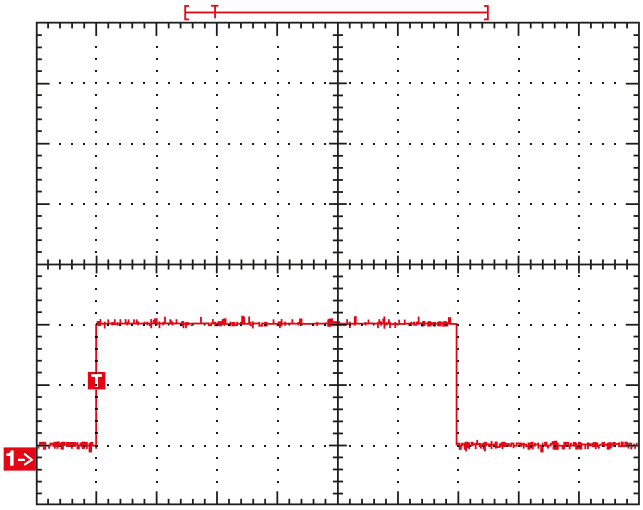
Rated Voltage

→ 12 V: for passenger cars, agricultural and construction machinery etc.
→ 24 V: for commercial vehicles, buses, municipal vehicles etc.



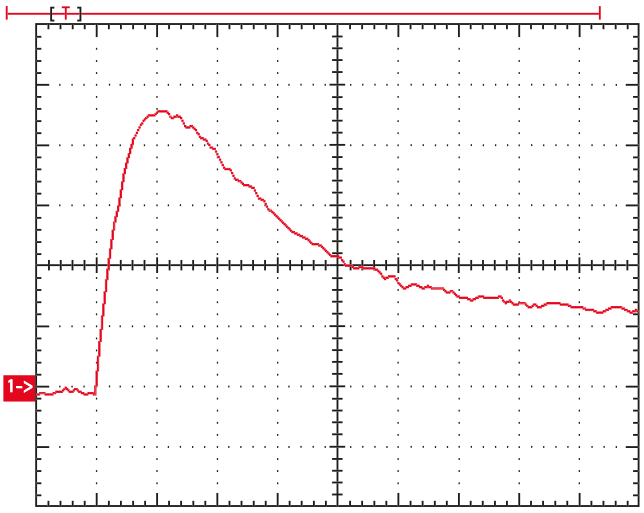
Rated load
(depending on load type)

→ **Resistive load:**
The current remains around the same from switch-on to switch-off (e.g. rear window heater).



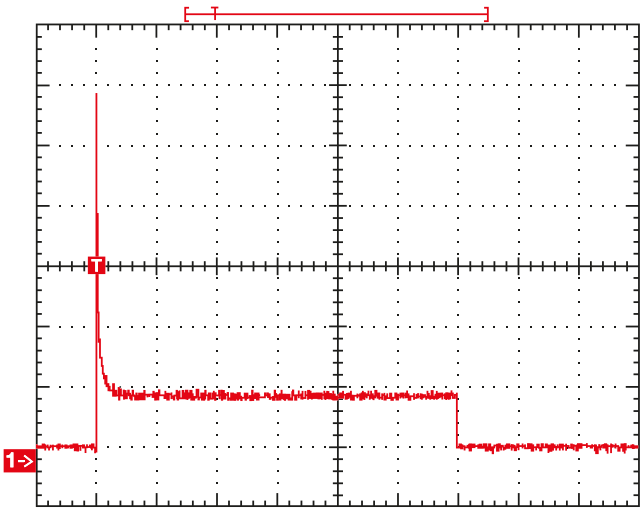
Example load curve, resistive load

→ **Inductive load:**
The inrush current increases to the rated current with a specific delay time due to the build-up of the inductor's magnetic field and then levels off (e.g. switching on a solenoid switch). During switch-off, a voltage of up to several thousand volts is (theoretically) induced, resulting in an electric arc between the relay contacts just opened.



Example load curve, inductive load

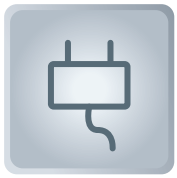
→ **Capacitive/bulb load:**
The inrush current of a capacitive load or a lamp can rise to ten times the rated current before leveling off to the rated current.



Example load curve, capacitive/bulb load

Coil circuit

In order to prevent voltage spikes caused by mutual inductance when switching off the coil current, our relays are in part equipped with resistors or diodes parallel to the coil.

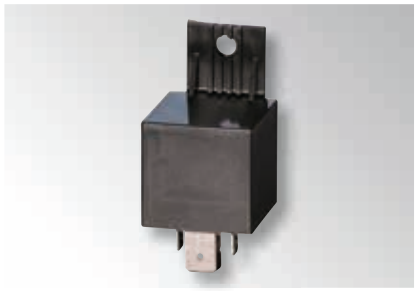


Contacts and connector configurations

30	Load current +, terminal 15 (input)
85	Relay coil - (input)
86	Relay coil + (input)
87	Load current, make contact (output)
87a	Load current, break contact (output)

Mini relays
Mini relays according to ISO 7588-1, blade terminals according to ISO 8092-1.
Contact arrangements: make contact, change-over contact, max. 40 A switching power (make contact), rated voltage: 12 V, 24 V
Areas of application include: headlights, starters, fuel pumps, fan motors, horns and fanfares.

Micro relay
Micro relays according to ISO 7588-3 (1988), blade terminals according to ISO 8092-1.
Contact arrangements: make contact, change-over contact, max. 20 A switching power (make contact), rated voltage: 12 V, 24 V
Areas of application include: fuel pumps, air conditioning systems, windshield washer systems, wiper motors.

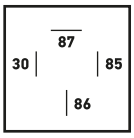


High-power relay
Mini relay version with larger dimensions, blade terminals according to ISO 8092-1.
Contact arrangement: make contact, change-over contact, max. 60 A switching power, rated voltage: 12 V, 24 V
Areas of application include: battery disconnect relays, starter motors, glow plugs, ignitions, windshield heating.

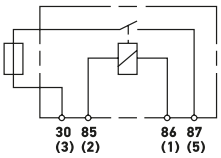
Solid state relay
Mini semiconductor relays according to ISO 7588-1, blade terminals according to ISO 8092-1.
Contact arrangement: make contact, max. 22 A switching power (make contact), rated voltage: 12 V
Areas of application include: vacuum pumps for brake booster support, daytime running lights.

Battery disconnect relay
Bi-stable electromechanical relay with one or two coils.
Contact arrangement: make contact, max. 180 A switching power, rated voltage: 12 V
Areas of application include: disconnecting the vehicle electric system from the battery in the event of accidents or for maintenance, retain battery charge by switching off quiescent current

A



S10

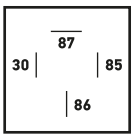


Rated switching current*	Number of switching operations
max. 15 A	max. 100,000

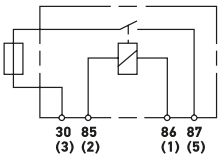
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 4-pole, with fuse link 15 A	1	**4RA 003 530-001**
12 V, 4-pole, with fuse link 15 A	112	**4RA 003 530-007**

A



S10

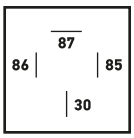


Rated switching current*	Number of switching operations
max. 25 A	max. 100,000

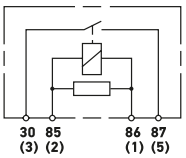
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 4-pole, with fuse link 25 A	112	**4RA 003 530-041**
12 V, 4-pole, with fuse link 25 A	1	**4RA 003 530-042**

B



S2

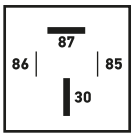


Rated switching current*	Number of switching operations
min. 30 A, max. 40 A	max. 100,000

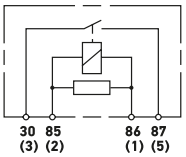
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: Yes

Description	PU	Part number
12 V, 4-pole	1	**4RA 007 791-021**

B3



S2

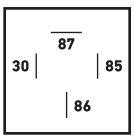


Rated switching current*	Number of switching operations
min. 44 A, max. 50 A	min. 75,000, max. 100,000

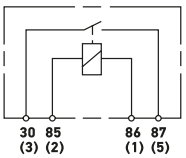
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: Yes

Description	PU	Part number
12 V, 4-pole, with 9.5 mm load connections	1	**4RA 007 793-041**
12 V, 4-pole, with 9.5 mm load connections	175	**4RA 007 793-047**

A



S1



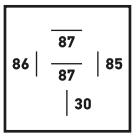
Rated switching current*	Number of switching operations
min. 15 A, max. 30 A	max. 100,000

Coil resistance: 90 ohm, Bracket: Yes

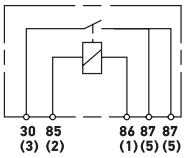
Description	PU	Part number
12 V, 4-pole	1	**4RA 965 400-001**

* At 80°C ambient temperature

B2



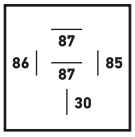
S6



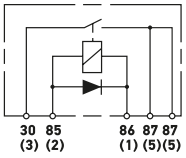
Rated switching current*	Number of switching operations
min. 30 A, max. 40 A	max. 100.000
Coil resistance: 85 ohm, Bracket: Yes	

Description	PU	Part number
12 V, 5-pole, with dual-output	1	**4RA 933 791-061**
12 V, 5-pole, with dual-output	40	**4RA 933 791-067**

B2



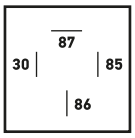
S8



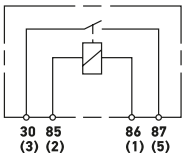
Rated switching current*	Number of switching operations
min. 30 A, max. 40 A	max. 100,000
Coil resistance: 85 ohm, Bracket: Yes	

Description	PU	Part number
12 V, 5-pole, with dual output and parallel diode	1	**4RA 933 791-091**

A



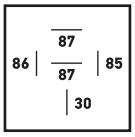
S1



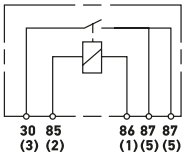
Rated switching current*	Number of switching operations
max. 30 A	max. 100,000
Coil resistance: 89 ohm, Bracket: Yes	

Description	PU	Part number
12 V, 4-pole	1	**4RA 965 400-071**
12 V, 4-pole	40	**4RA 965 400-077**

B2



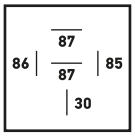
S6



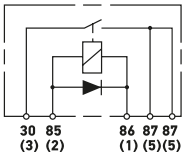
Rated switching current*	Number of switching operations
max. 40 A	max. 100,000
Coil resistance: 85 ohm, Bracket: Yes	

Description	PU	Part number
12 V, 5-pole	1	**4RA 933 791-121**
12 V, 5-pole	40	**4RA 933 791-127**

B2



S8

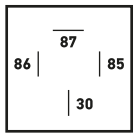


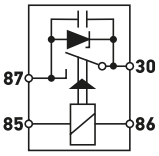
Rated switching current*	Number of switching operations
max. 40 A	max. 100,000
Coil resistance: 85 ohm, Parallel resistance: 680 ohm, Bracket: Yes	

Description	PU	Part number
12 V, 5-pole, with parallel diode	1	**4RA 933 791-151**

* At 80°C ambient temperature

B



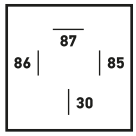


Rated switching current*	Number of switching operations
min. 4 A, max. 30 A	max. 4,000,000

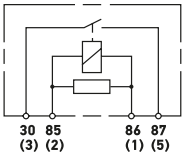
Coil resistance: 85 ohm, Bracket: No

Description	PU	Part number
12 V, 4-pole	100	**4RA 007 507-061**

B



S2

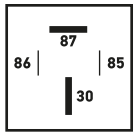


Rated switching current*	Number of switching operations
min. 30 A, max. 40 A	max. 100,000

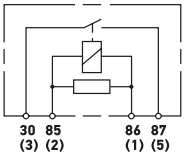
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 4-pole	1	**4RA 007 791-011**
12 V, 4-pole	200	**4RA 007 791-017**

B3



S2

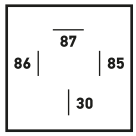


Rated switching current*	Number of switching operations
min. 44 A, max. 50 A	min. 75,000, max. 100,000

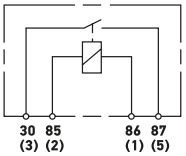
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 4-pole, with 9.5 mm load connections	1	**4RA 007 793-031**
12 V, 4-pole, with 9.5 mm load connections	175	**4RA 007 793-037**

B



S1

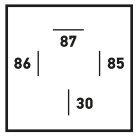


Rated switching current*	Number of switching operations
min. 30 A, max. 40 A	max. 100,000

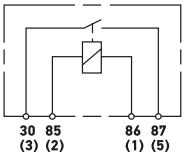
Coil resistance: 85 ohm, Bracket: No

Description	PU	Part number
12 V, 4-pole	1	**4RA 933 332-101**
12 V, 4-pole	40	**4RA 933 332-107**

B



S1

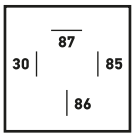


Rated switching current*	Number of switching operations
max. 40 A	max. 100,000

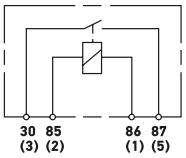
Coil resistance: 85 ohm, Bracket: No

Description	PU	Part number
12 V, 4-pole	1	**4RA 933 332-451**
12 V, 4-pole	40	**4RA 933 332-457**

A

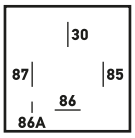


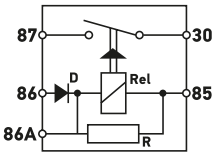
S1



Rated switching current*	Number of switching operations
min. 16 A, max. 30 A	max. 100,000
Coil resistance: 90 ohm, Bracket: No	

Description	PU	Part number
12 V, 4-pole	100	**4RA 965 400-017**

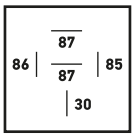




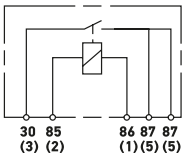
Rated switching current*
max. 7.5 A
Coil resistance: 85 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	1	**4RA 007 507-071**

B2



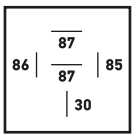
S6



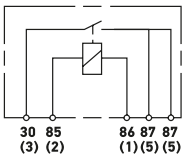
Rated switching current*	Number of switching operations
min. 30 A, max. 40 A	max. 100,000
Coil resistance: 85 ohm, Bracket: No	

Description	PU	Part number
12 V, 5-pole, with dual-output	1	**4RA 933 332-151**
12 V, 5-pole, with dual-output	100	**4RA 933 332-157**

B2



S6

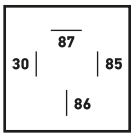


Rated switching current*	Number of switching operations
max. 40 A	max. 100,000
Coil resistance: 85 ohm, Bracket: No	

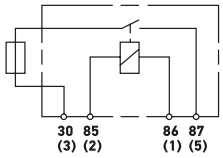
Description	PU	Part number
12 V, 5-pole	1	**4RA 933 791-161**
12 V, 5-pole	40	**4RA 933 791-167**

* At 80°C ambient temperature

A



S10

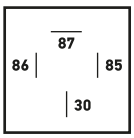


Rated switching current*	Number of switching operations
max. 15 A	max. 100,000

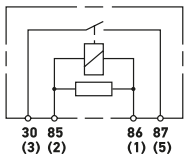
Coil resistance: 315 ohm, Bracket: Yes

Description	PU	Part number
24 V, 4-pole, with fuse link 15 A	1	**4RA 003 530-051**

B



S2

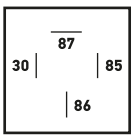


Rated switching current*	Number of switching operations
min. 16 A, max. 20 A	min. 100,000, max. 150,000

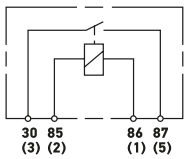
Coil resistance: 305 ohm, Parallel resistance: 1,200 ohm, Bracket: Yes

Description	PU	Part number
24 V, 4-pole	1	**4RA 007 957-011**
24 V, 4-pole	200	**4RA 007 957-017**

A



S1

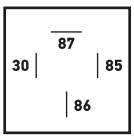


Rated switching current*	Number of switching operations
min. 16 A, max. 30 A	min. 100,000, max. 250,000

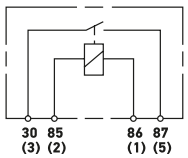
Coil resistance: 360 ohm, Bracket: Yes

Description	PU	Part number
24 V, 4-pole	1	**4RA 965 400-031**

A



S1

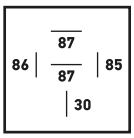


Rated switching current*	Number of switching operations
max. 30 A	max. 100,000

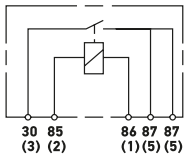
Coil resistance: 320 ohm, Bracket: Yes

Description	PU	Part number
24 V, 4-pole	1	**4RA 965 400-101**

B2



S6

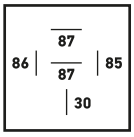


Rated switching current*	Number of switching operations
min. 16 A, max. 20 A	min. 100,000, max. 250,000

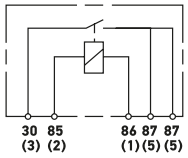
Coil resistance: 350 ohm, Bracket: Yes

Description	PU	Part number
24 V, 5-pole, with dual-output	1	**4RA 933 791-071**

B2



S6

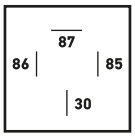


Rated switching current*	Number of switching operations
max. 20 A	max. 100,000

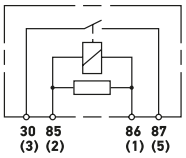
Coil resistance: 340 ohm, Bracket: Yes

Description	PU	Part number
24 V, 5-pole	1	**4RA 933 791-131**

B



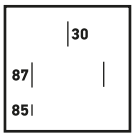
S2

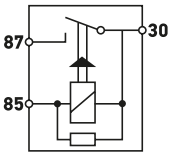


Rated switching current*	Number of switching operations
min. 16 A, max. 20 A	min. 100,000, max. 150,000

Coil resistance: 305 ohm, Parallel resistance: 1,200 ohm, Bracket: No

Description	PU	Part number
24 V, 4-pole	1	**4RA 007 957-001**
24 V, 4-pole	200	**4RA 007 957-007**



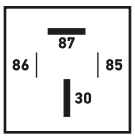


Rated switching current*
max. 15 A

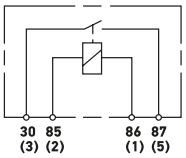
Coil resistance: 68 ohm, Bracket: No

Description	PU	Part number
24 V, 4-pole	1	**4RA 007 507-081**

B3



S1

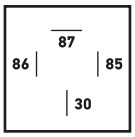


Rated switching current*	Number of switching operations
min. 30 A, max. 40 A	max. 100,000

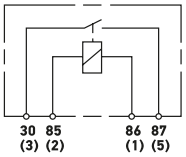
Coil resistance: 360 ohm, Bracket: No

Description	PU	Part number
24 V, 4-pole	1	**4RA 933 321-021**
24 V, 4-pole	40	**4RA 933 321-027**

B



S1

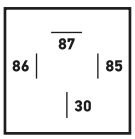


Rated switching current*	Number of switching operations
min. 16 A, max. 20 A	min. 100,000, max. 250,000

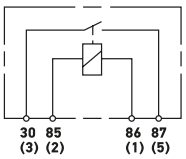
Coil resistance: 350 ohm, Bracket: No

Description	PU	Part number
24 V, 4-pole	1	**4RA 933 332-111**
24 V, 4-pole	40	**4RA 933 332-117**

B



S1



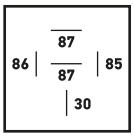
Rated switching current*	Number of switching operations
max. 20 A	max. 100,000

Coil resistance: 340 ohm, Bracket: No

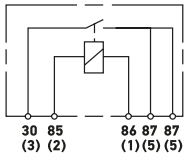
Description	PU	Part number
24 V, 4-pole	1	**4RA 933 332-461**

* At 80°C ambient temperature

B2



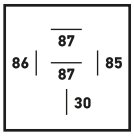
S6



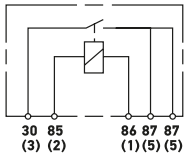
Rated switching current*	Number of switching operations
min. 16 A, max. 20 A	min. 100,000, max. 250,000
Coil resistance: 350 ohm, Bracket: No	

Description	PU	Part number
24 V, 5-pole	1	**4RA 933 791-081**

B2



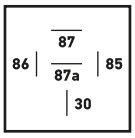
S6



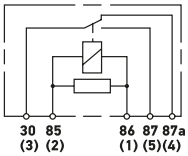
Rated switching current*	Number of switching operations
max. 20 A	max. 100,000
Coil resistance: 340 ohm, Bracket: No	

Description	PU	Part number
24 V, 5-pole	1	**4RA 933 791-141**

B1



W2

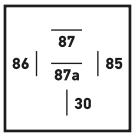


Rated switching current*	Number of switching operations
min. 5 A, max. 30 A	min. 100,000, max. 300,000

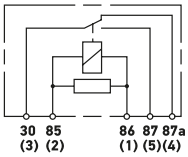
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4RD 007 794-031**
12 V, 5-pole	200	**4RD 007 794-037**

B1



W2

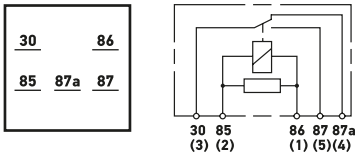


Rated switching current*	Number of switching operations
min. 5 A, max. 40 A	max. 100,000

Coil resistance: 85 ohm, Parallel resistance: 680 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	200	**4RD 007 794-067**

W2

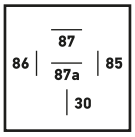


Rated switching current*	Number of switching operations
min. 10 A, max. 40 A	max. 100,000

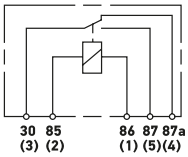
Coil resistance: 90 ohm, Parallel resistance: 680 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4RD 931 410-081**

B1



W1

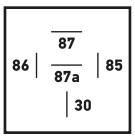


Rated switching current*	Number of switching operations
min. 5 A, max. 40 A	max. 100,000

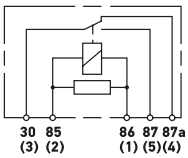
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4RD 933 332-011**
12 V, 5-pole	100	**4RD 933 332-017**

B1



W2



Rated switching current*	Number of switching operations
min. 6 A, max. 30 A	min. 60,000, max. 100,000

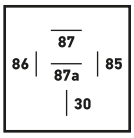
Coil resistance: 85 ohm, Parallel resistance: 680 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole, dust and waterproof, IP 6K7 / IP 6K9K**	1	**4RD 933 332-031**
12 V, 5-pole, dust and waterproof, IP 6K7 / IP 6K9K**	160	**4RD 933 332-037**

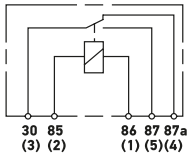
* At 80°C ambient temperature

** In conjunction with mating connector 8JD 745 801-001/-011

B1



W1

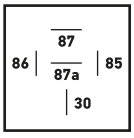


Rated switching current*	Number of switching operations
min. 6 A, max. 30 A	min. 60,000, max. 100,000

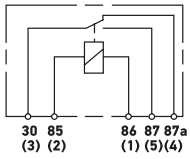
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4RD 933 332-041**
12 V, 5-pole	40	**4RD 933 332-047**

B1



W1

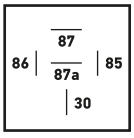


Rated switching current*	Number of switching operations
min. 6 A, max. 30 A	min. 60,000, max. 100,000

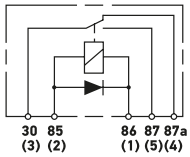
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4RD 933 332-237**

B1



W3

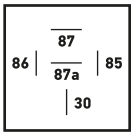


Rated switching current*	Number of switching operations
min. 6 A, max. 30 A	min. 60,000, max. 100,000

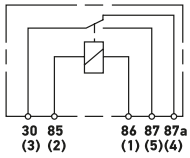
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole, with parallel diode	40	**4RD 933 332-277**

B1



W1

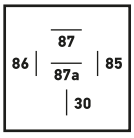


Rated switching current*	Number of switching operations
min. 6 A, max. 40 A	max. 100,000

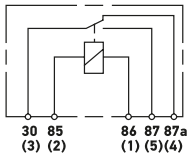
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4RD 933 332-361**

B1



W1

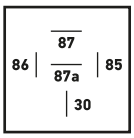


Rated switching current*	Number of switching operations
min. 6 A, max. 20 A	max. 100,000

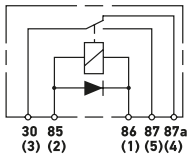
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4RD 933 332-391**
12 V, 5-pole	40	**4RD 933 332-397**

B1



W3

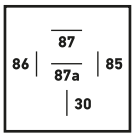


Rated switching current*	Number of switching operations
min. 6 A, max. 30 A	max. 100,000

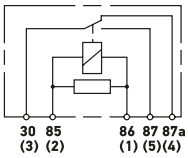
Coil resistance: 85 ohm, Parallel resistance: 680 ohm, Bracket: Yes

Description	PU	Part number
12 V, 5-pole, with parallel diode	40	**4RD 933 332-627**

B1



W2

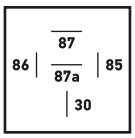


Rated switching current*	Number of switching operations
min. 5 A, max. 30 A	min. 100,000, max. 300,000

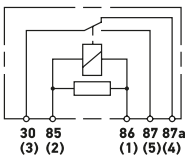
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	1	**4RD 007 794-021**
12 V, 5-pole	200	**4RD 007 794-027**
12 V, 5-pole	200	**4RD 007 794-077**

B1



W2

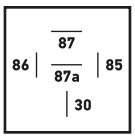


Rated switching current*	Number of switching operations
min. 5 A, max. 30 A	max. 100,000

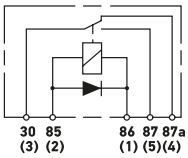
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	200	**4RD 007 794-025**

B1



W3

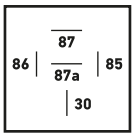


Rated switching current*	Number of switching operations
min. 5 A, max. 30 A	min. 100,000, max. 300,000

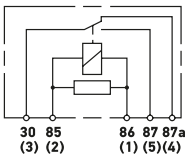
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole, with parallel diode	1	**4RD 007 794-041**
12 V, 5-pole, with parallel diode	200	**4RD 007 794-047**

B1



W2

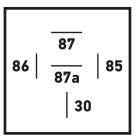


Rated switching current*	Number of switching operations
min. 5 A, max. 30 A	max. 100,000

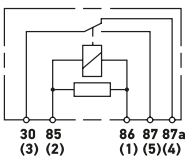
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	168	**4RD 007 794-078**

B1



W2



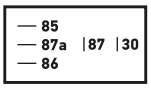
Rated switching current*	Number of switching operations
min. 15 A, max. 30 A	max. 100,000

Coil resistance: 90 ohm, Parallel resistance: 470 ohm, Bracket: No

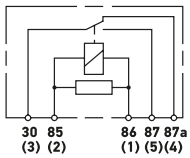
Description	PU	Part number
12 V, 5-pole	360	**4RD 931 680-017**

* At 80°C ambient temperature

C1



W2

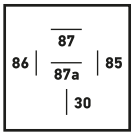


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	max. 150,000

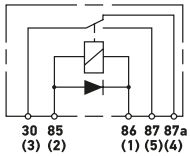
Coil resistance: 100 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	500	**4RD 933 319-047**

B1



W3

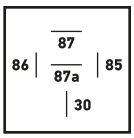


Rated switching current*	Number of switching operations
min. 6 A, max. 30 A	min. 60,000, max. 100,000

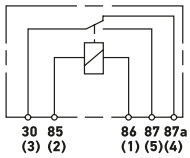
Coil resistance: 85 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole, with parallel diode	1	**4RD 933 332-021**
12 V, 5-pole, with parallel diode	40	**4RD 933 332-027**

B1



W1

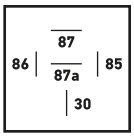


Rated switching current*	Number of switching operations
min. 6 A, max. 30 A	min. 60,000, max. 100,000

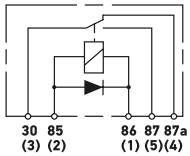
Coil resistance: 85 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	1	**4RD 933 332-051**
12 V, 5-pole	40	**4RD 933 332-057**

B1



W3

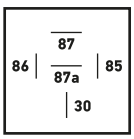


Rated switching current*	Number of switching operations
min. 20 A, max. 30 A	max. 100,000

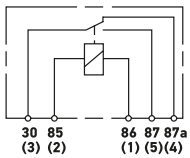
Coil resistance: 85 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole, with parallel diode	1	**4RD 933 332-371**
12 V, 5-pole, with parallel diode	40	**4RD 933 332-377**

B1



W1

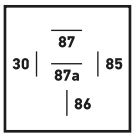


Rated switching current*	Number of switching operations
min. 20 A, max. 40 A	max. 100,000

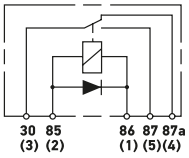
Coil resistance: 85 Ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	1	**4RD 933 332-401**
12 V, 5-pole	40	**4RD 933 332-407**

A1



W3



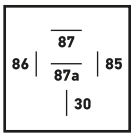
Rated switching current*	Number of switching operations
min. 8 A, max. 33 A	min. 100,000, max. 150,000

Coil resistance: 95 ohm, Parallel resistance: 680 ohm, Bracket: No

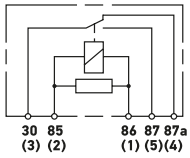
Description	PU	Part number
12 V, 5-pole, with parallel diode	40	**4RD 965 400-027**

* At 80°C ambient temperature

B1



W2

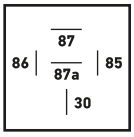


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 100,000, max. 150,000

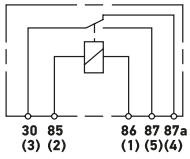
Coil resistance: 305 ohm, Parallel resistance: 1,200 ohm, Bracket: Yes

Description	PU	Part number
24 V, 5-pole	1	**4RD 007 903-011**

B1



W1

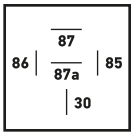


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 100,000, max. 135,000

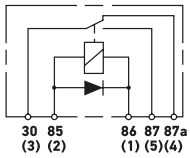
Coil resistance: 350 ohm, Bracket: Yes

Description	PU	Part number
24 V, 5-pole	1	**4RD 933 332-061**
24 V, 5-pole	40	**4RD 933 332-067**

B1



W3

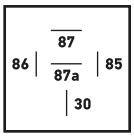


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 100,000, max. 135,000

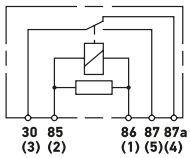
Coil resistance: 350 ohm, Bracket: Yes

Description	PU	Part number
24 V, 5-pole, with parallel diode	1	**4RD 933 332-081**
24 V, 5-pole, with parallel diode	40	**4RD 933 332-087**

B1



W2

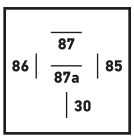


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	max. 100,000

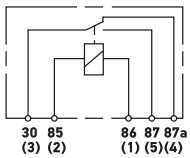
Coil resistance: 350 ohm, Parallel resistance: 1,200 ohm, Bracket: Yes

Description	PU	Part number
24 V, 5-pole	1	**4RD 933 332-201**

B1



W1

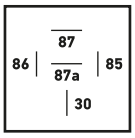


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	max. 100,000

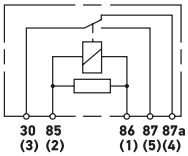
Coil resistance: 340 ohm, Bracket: Yes

Description	PU	Part number
24 V, 5-pole	1	**4RD 933 332-411**
24 V, 5-pole	40	**4RD 933 332-417**

B1



W2

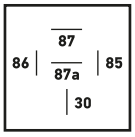


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 100,000, max. 150,000

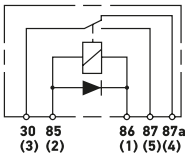
Coil resistance: 305 ohm, Parallel resistance: 1,200 ohm, Bracket: No

Description	PU	Part number
24 V, 5-pole	1	**4RD 007 903-001**
24 V, 5-pole	200	**4RD 007 903-007**

B1



W3

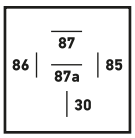


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 100,000, max. 150,000

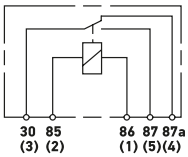
Coil resistance: 305 ohm, Bracket: No

Description	PU	Part number
24 V, 5-pole, with parallel diode	1	**4RD 007 903-021**
24 V, 5-pole, with parallel diode	200	**4RD 007 903-027**

B1



W1

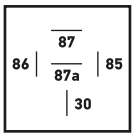


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 100,000, max. 135,000

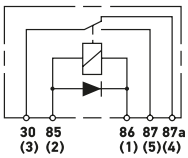
Coil resistance: 350 ohm, Bracket: No

Description	PU	Part number
24 V, 5-pole	1	**4RD 933 332-071**
24 V, 5-pole	40	**4RD 933 332-077**

B1



W3

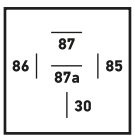


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 100,000, max. 135,000

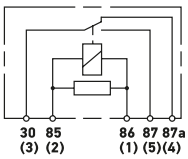
Coil resistance: 350 ohm, Bracket: No

Description	PU	Part number
24 V, 5-pole, with parallel diode	1	**4RD 933 332-091**
24 V, 5-pole, with parallel diode	40	**4RD 933 332-097**

B1



W2



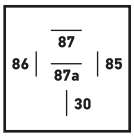
Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 100,000, max. 135,000

Coil resistance: 350 ohm, Parallel resistance: 1,200 ohm, Bracket: No

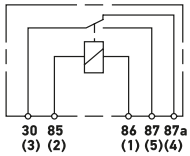
Description	PU	Part number
24 V, 5-pole	1	**4RD 933 332-261**

* At 80°C ambient temperature

B1



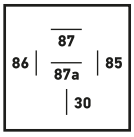
W1



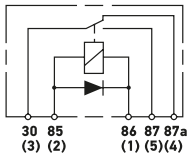
Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	max. 100,000
Coil resistance: 340 ohm, Bracket: No	

Description	PU	Part number
24 V, 5-pole	1	**4RD 933 332-421**
24 V, 5-pole	40	**4RD 933 332-427**

B1



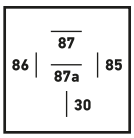
W3



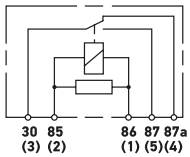
Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	max. 100,000
Coil resistance: 340 ohm, Bracket: No	

Description	PU	Part number
24 V, 5-pole, with parallel diode	1	**4RD 933 332-441**
24 V, 5-pole, with parallel diode	40	**4RD 933 332-447**

B1



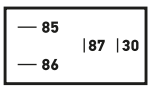
W2



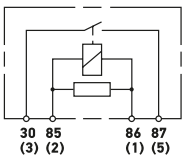
Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	max. 100,000
Coil resistance: 302 ohm, Parallel resistance: 2,700 ohm, Bracket: No	

Description	PU	Part number
24 V, 5-pole	1	**4RD 933 332-611**

C



S2

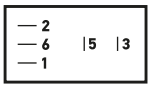


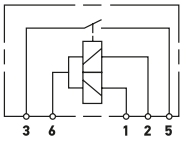
Rated switching current*	Number of switching operations
max. 20 A	max. 150,000

Coil resistance: 103.5 to 126.5 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 4-pole	1	**4RA 933 766-111**
12 V, 4-pole	50	**4RA 933 766-117**

C3



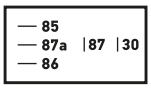


Rated switching current*	Number of switching operations
max. 20 A	max. 100,000

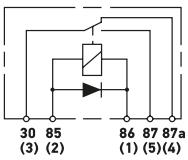
Coil resistance: 2 x 75 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole, Bi-stable	1	**4RC 933 364-027**

C1



W3

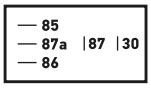


Rated switching current*	Number of switching operations
min. 10 A, max. 20 A	max. 150,000

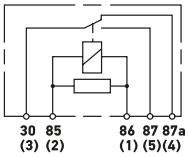
Coil resistance: 87 to 97 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	350	**4RD 007 814-075**

C1



W2

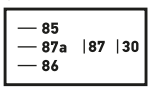


Rated switching current*	Number of switching operations
min. 10 A, max. 35 A	max. 100,000

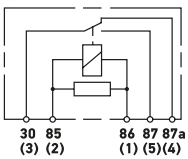
Coil resistance: 140 ohm, Parallel resistance: 1,000 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole, with locating lugs	450	**4RD 933 319-007**

C1



W2



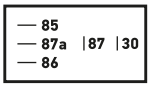
Rated switching current*	Number of switching operations
min. 10 A, max. 20 A	max. 100,000

Coil resistance: 103.5 to 126.5 ohm, Parallel resistance: 680 ohm, Bracket: No

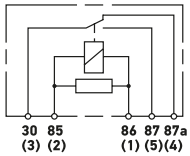
Description	PU	Part number
12 V, 5-pole	350	**4RD 965 453-047**

* At 80°C ambient temperature

C1



W2

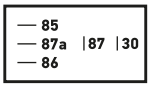


Rated switching current*	Number of switching operations
min. 5 A, max. 20 A	min. 50,000, max. 100,000

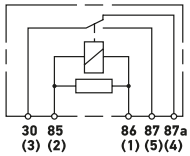
Coil resistance: 360 ohm, Parallel resistance: 384 ohm, Bracket: No

Description	PU	Part number
24 V, 5-pole	1	**4RD 933 319-011**
24 V, 5-pole	50	**4RD 933 319-017**

C1



W2

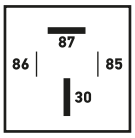


Rated switching current*	Number of switching operations
min. 10 A, max. 20 A	max. 100,000

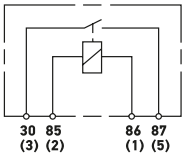
Coil resistance: 103.5 to 126.5 ohm, Parallel resistance: 680 ohm, Bracket: No

Description	PU	Part number
12 V, 5-pole	1	**4RD 965 453-041**
12 V, 5-pole	256	**4RD 965 453-048**

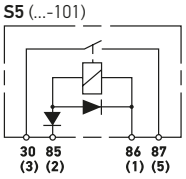
B3



S1 (...-081)



S5 (...-101)

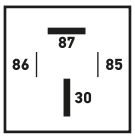


Rated switching current*	Number of switching operations
min. 25 A, max. 60 A	min. 50,000, max. 100,000

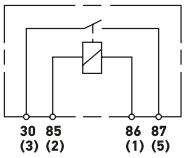
Coil resistance: 85 ohm, Bracket: Yes

Description	PU	Part number
12 V, 4-pole	1	**4RA 003 437-081**
12 V, 4-pole	120	**4RA 003 437-087**
12 V, 4-pole, with parallel and polarity reversal protection diode	1	**4RA 003 437-101**

B3



S1



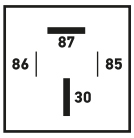
Rated switching current*	Number of switching operations
min. 25 A, max. 60 A	min. 50,000, max. 100,000

Coil resistance: 85 ohm, Bracket: No

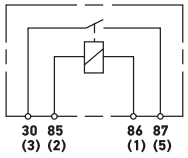
Description	PU	Part number
12 V, 4-pole	1	**4RA 003 437-111**

* At 80°C ambient temperature

B3



S1

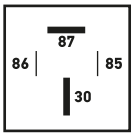


Rated switching current*	Number of switching operations
min. 25 A, max. 60 A	min. 50,000, max. 100,000

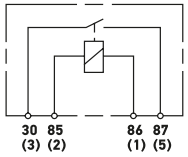
Coil resistance: 310 ohm, Bracket: Yes

Description	PU	Part number
24 V, 4-pole	1	**4RA 003 437-091**
24 V, 4-pole	120	**4RA 003 437-097**

B3



S1

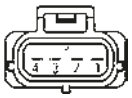


Rated switching current*	Number of switching operations
min. 25 A, max. 60 A	min. 50,000, max. 100,000

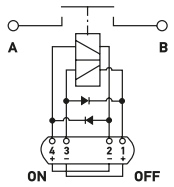
Coil resistance: 310 ohm, Bracket: No

Description	PU	Part number
24 V, 4-pole	1	**4RA 003 437-121**
24 V, 4-pole	180	**4RA 003 437-127**

BDR1



L3

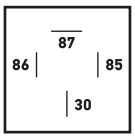


Rated switching current*	Number of switching operations
max. 180 A	max. 15,000

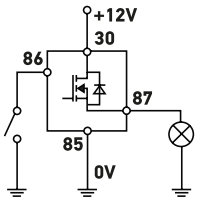
Coil resistance: 2 x 5 ohm, Bracket: No

Description	PU	Part number
12 V, 6-pole, with parallel diode	1	**4RC 011 152-007**

B



SSR2nd



Rated switching current*	Number of switching operations
max. 22 A	max. 1,000,000

Coil resistance: 1,400 ohm, Parallel resistance: R1 = 100 ohm;
R2 = 2,000 ohm, Bracket: No

Description	PU	Part number
12 V, 4-pole	1	**4RA 931 774-071**

* At 80°C ambient temperature

Battery disconnect relay

- → Disconnects the vehicle electric system from the battery, as a component of vehicle electric system control units and pre-fuse devices
- → Battery charge is maintained by avoiding quiescent current: large vehicle electric system parts are switched off during longer periods of vehicle standstill
- → Voltage to the vehicle electric system or its parts is interrupted for maintenance work
- → Safety switch-off in the event of an accident or cable damage to avoid fire hazard

Advantages:

- → **Mechanically bi-stable switching unit:** Impulse at the closing coil closes the contacts, these are stopped mechanically, impulse at the opening coil opens the contacts
- → Contact bridge double breaking
- → All load circuit components with large cross-section (>30 mm^2) for high continuous current carrying capacity
- → **Coil terminal:** 2-pole or 4-pole AMP connector

Solid state relay

- → Semi-conductor relays, designed for resistive, lamp and inductive loads
- → Pulse width modulation (PWM) makes controlled power regulation of loads (up to 1 kHz) possible
- → Maximum switching safety, particularly suitable for all safety-related switching functions
- → In terms of design size and plug matrix, compatible with conventional ISO mini relays (standardised dimensions according to ISO 7588-1)
- → Silent switching e.g. in the passenger compartment
- → Resistant to short-circuit and excess load
- → Resistant to reverse polarity
- → Impact and vibration-resistant
- → Sealed and waterproof
- → Overheating protection
- → Low quiescent current

The solid state relay is a modern semi-conductor switch and makes switching possible without moving parts. It can be connected via standardised pin bases.

With this development, HELLA is doing justice to the increasing trend of controlling loads (e.g. fan motors, glow plugs, headlights and heaters) using power regulation. The increased switching frequency makes continual setting by means of pulse width modulation (PWM) possible e.g. for daytime running lights.

The silent semi-conductor relay is particularly attractive for use inside vehicles. In addition, the wear and bounce-free switching means it can be used for applications with a high number of switching processes e.g. ABS or air-conditioning compressor clutch or vacuum pump for brake booster support in hybrid vehicles made by leading OEMs.

	Mini relays 12 V		Mini relays 24 V		Power mini relay 12 V	Power mini relay 24 V
	4RA 007 791-... 4RD 007 794-...	4RA 933 332-... 4RA 933 791-... 4RA 965 400-... 4RA 003 530-...	4RA 007 957-... 4RD 007 903-... 4RA 003 530-...	4RA 933 332-... 4RA 933 791-... 4RA 965 400-...	4RA 007 793-...	4RA 933 321-...
General specifications						
Test voltage	13,5 V	13,5 V	27 V	27 V	13,5 V	27 V
Test temperature	+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C
Permissible ambient temperature	-40°C ... +125°C	-40°C ... +85°C	-40°C ... +125°C	-40°C ... +85°C	-40°C ... +125°C	-40°C ... +125°C
Storage temperature	-40°C ... +130°C	-40°C ... +125°C	-40°C ... +130°C	-40°C ... +125°C	-40°C ... +130°C	-40°C ... +125°C
Flat plug (according to ISO 8092)						
30	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	9,5 x 1,2 mm	9,5 x 1,2 mm
85	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm
86	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm
87	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	9,5 x 1,2 mm	9,5 x 1,2 mm
87a	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	–	–
Coil specifications						
Rated Voltage	12 V	12 V	24 V	24 V	12 V	24 V
Operating voltage range at permissible ambient temperature	8 V ... 16 V	8 V ... 16 V	16 V ... 30 V	16 V ... 30 V	8 V ... 16 V	16 V ... 30 V
Pick-up voltage at test temperature	< 8 V	< 8 V	< 17 V	< 15,6 V	< 8 V	< 14,4 V
Drop-out voltage at test temperature	< 1 V	< 1 V	> 3,5 V	> 3,5 V	> 1,3 V	< 2,4 V
Coil resistance at test temperature without parallel component	85 / 100 Ohm ± 10 %	85/90 Ohm ± 10 %	305 / 315 Ohm ± 10 %	350 / 360 Ohm ± 10 %	100 Ohm ± 10 %	100 Ohm ± 10 %
Response time	< 10 ms	< 10 ms	< 10 ms	< 10 ms	< 10 ms	< 10 ms
Drop-out time	< 10 ms	< 10 ms	< 10 ms	< 10 ms	< 10 ms	< 7 ms
Insulation resistance Coil circuit/load circuit	> 100 MOhm	> 100 MOhm	> 100 MOhm	> 100 MOhm	> 100 MOhm	> 100 MOhm
Breakdown strength Coil circuit/load circuit	> 1.000 VDC	> 1.000 VDC	> 1.000 VDC	> 1.000 VDC	> 1.000 VDC	> 500 VDC
Contact details						
Contact voltage drop-out at test voltage ...						
... Make contact in showroom condition	< 10 mV/A	< 10 mV/A	< 10 mV/A	< 10 mV/A	< 5 mV/A	< 5 mV/A
... in new state normally closed contact	< 10 mV/A	< 15 mV/A	< 10 mV/A	< 15 mV/A	–	–
... after service life test normally open contact	< 10 mV/A	< 15 mV/A	< 10 mV/A	< 15 mV/A	< 10 mV/A	< 25 mV/A
... after service life test normally closed contact	< 10 mV/A	< 20 mV/A	< 15 mV/A	< 20 mV/A	–	–
Residual current	1 A / 6 V	1 A / 6 V	1 A / 6 V	1 A / 6 V	1 A / 6 V	1 A / 6 V
Mechanical design life (Number of switching operations)	10^7	10^7	10^7	10^7	10^7	10^7

High-power relay		Micro relay			Solid state relay	Battery disconnect relay
12 V	**24 V**	**12 V**		**24 V**	**12 V**	**12 V**
4RA 003 437-...	4RA 003 437-...	4RD 007 814-... 4RD 933 319-...	4RC 933 364-...	4RD 933 319-...	4RA 931 774-...	4RC 011 152-...
13,5 V	27 V	13,5 V	13,5 V	27 V	13,5 V	13,5 V
+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C	+23°C ± 5°C
-40°C ... +85°C	-40°C ... +85°C	-40°C ... +125°C	-40°C ... +105°C	-40°C ... +125°C	-40°C ... +125°C	-30°C ... +85°C
-40°C ... +125°C	-40°C ... +125°C	-40°C ... +130°C	-40°C ... +125°C	-40°C ... +85°C	-40°C ... +150°C	-30°C ... +85°C
9,5 x 1,2 mm	9,5 x 1,2 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	2-pole/4-pole AMP, M8/M10 screw bolts
6,3 x 0,8 mm	6,3 x 0,8 mm	4,8 x 0,8 mm	4,8 x 0,8 mm	4,8 x 0,8 mm	6,3 x 0,8 mm	
6,3 x 0,8 mm	6,3 x 0,8 mm	4,8 x 0,8 mm	4,8 x 0,8 mm	4,8 x 0,8 mm	6,3 x 0,8 mm	
9,5 x 1,2 mm	9,5 x 1,2 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	6,3 x 0,8 mm	
–	–	4,8 x 0,8 mm	4,8 x 0,8 mm	4,8 x 0,8 mm	–	
12 V	24 V	12 V	12 V	24 V	12 V	12 V
8 V ... 16 V	16 V ... 30 V	8 V ... 16 V	8 V ... 16 V	16 V ... 30 V	8 V ... 16 V	8 V ... 16 V
< 7,5 V	< 17 V	< 8 V	< 6 V	< 14,4 V	< 9 V	< 6,5 V
< 1 V	> 5 V	< 1 V	–	< 2,4 V	< 12,5 V	> 3 V
85 Ohm ± 10 %	310 Ohm ± 10 %	92 / 140 Ohm ± 10 %	2 x 75 Ohm ± 10 %	360 Ohm ± 10 %	–	1 x 2,34 / 2 x 4,3 ± 10 %
< 10 ms	< 10 ms	< 10 ms	< 5 ms	< 10 ms	< 150 µs	< 20 ms
< 10 ms	< 10 ms	< 10 ms	< 5 ms	< 10 ms	< 75 µs	< 20 ms
> 100 MOhm	> 100 MOhm	> 100 MOhm	> 100 MOhm	> 100 MOhm	–	> 100 MOhm
> 1.000 VDC	> 1,000 VDC	> 500 VDC / VAC	> 800 VDC	> 500 VAC	–	> 500 VAC
< 3 mV/A	< 3 mV/A	< 10 mV/A	< 5 mV/A	< 10 mV/A	–	< 2,5 mV/A
–	–	< 10 mV/A	–	< 10 mV/A	–	–
< 10 mV/A	< 10 mV/A	< 25 mV/A	< 10 mV/A	< 25 mV/A	–	< 2,5 mV/A
–	–	< 25 mV/A	–	< 25 mV/A	–	–
1 A / 6 V	1 A / 6 V	1 A / 6 V	1 A / 6 V	1 A / 6 V	1 A / 6 V	1 A / 6 V
10^7	10^7	10^7	10^7	10^7	–	2×10^5

Vibration test

DIN EN 600 68-2-6; test: Fc (sinusoidal);
20 – 200 Hz, 5 g, 6 h per axis

Damp/heat test, constant

DIN EN 600 68-2-78, test: Cab;
Upper temperature: +55°C, 93% rel. hum., 56 d

Shock test

DIN EN 600 68-2-27; test: Ea (semi-sinusoidal);
max. 50 g, 11 ms, 1,000 shocks per direction

Temperature cycle test

DIN EN ISO 600 68-2-14, test; Nb;
- 40°C / + 85°C (5°C per minute), 10 cycles

Corrosion test

DIN EN 600 68-2-42; test: Kc;
10 ± 2 cm^3/m^3 SO_2, + 25°C, 75 % rel. hum., 10 d

Condensation-water test

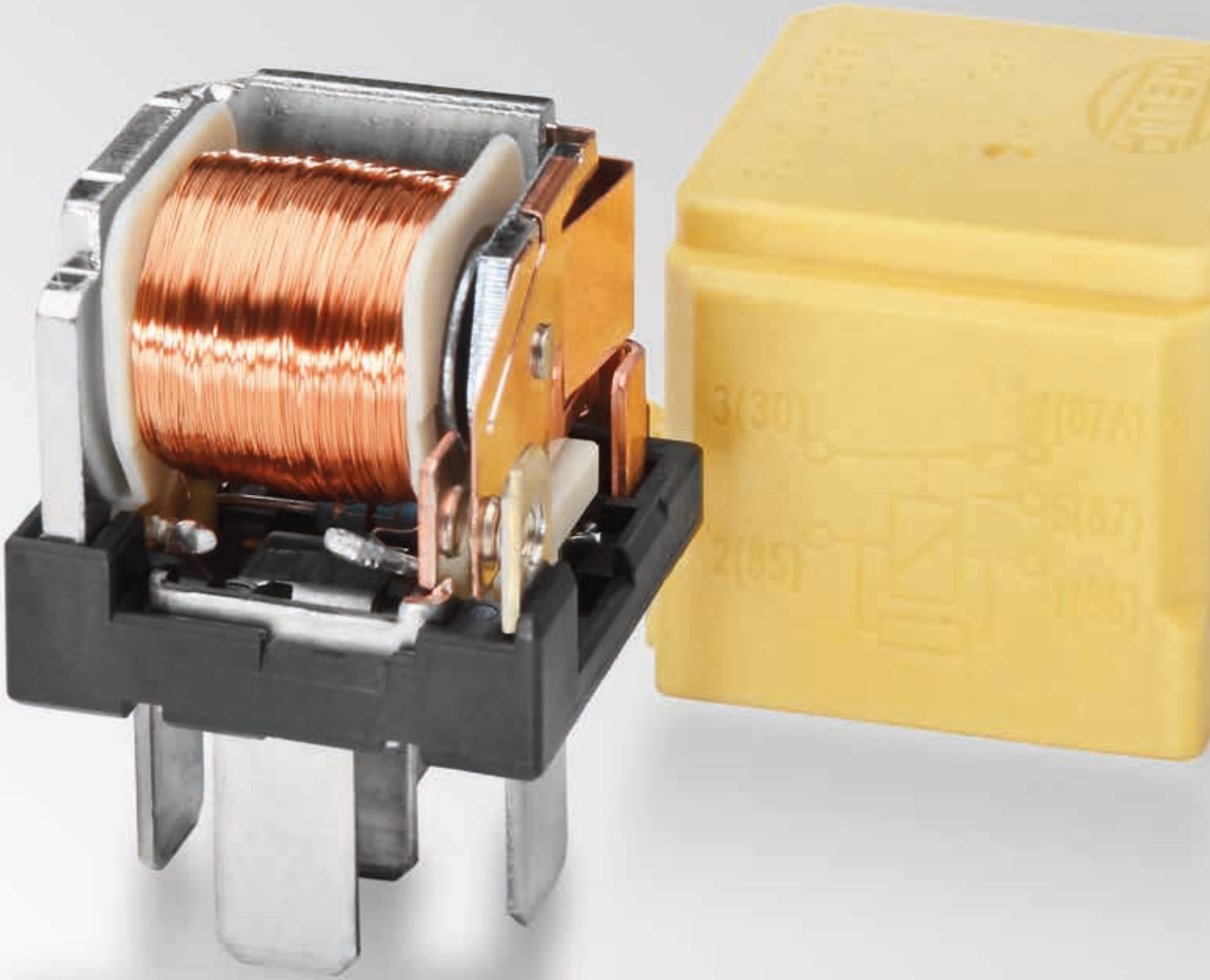
DIN EN ISO 6988;
+ 40°C, 0.2 dm^3 SO_2, 6 cycles (24 h cycle),
Storage: 8 h per cycle

Damp/heat test, cyclic

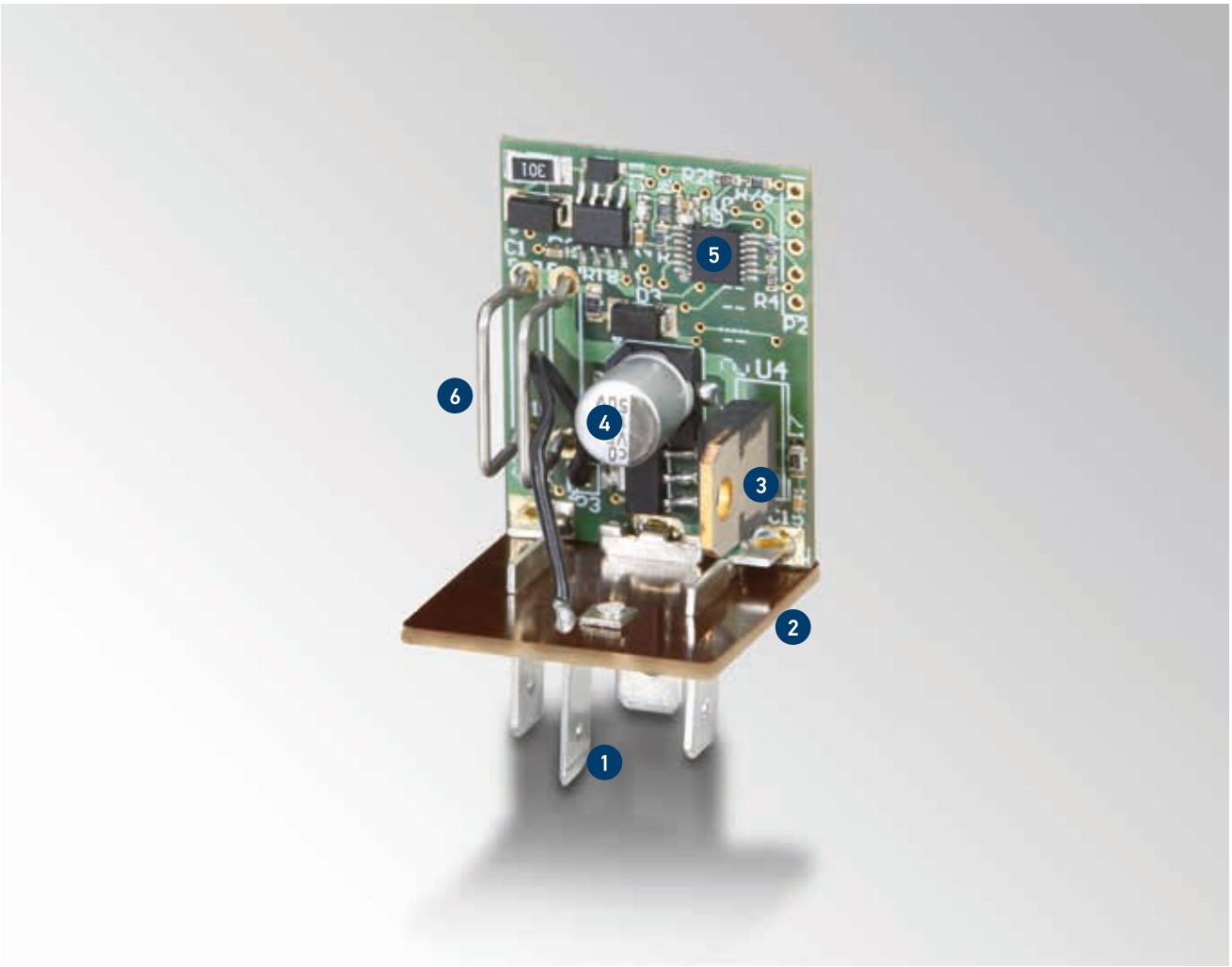
DIN EN 600 68-2-30, test: Db, variant 1;
Upper temperature: +55°C, min. 90% rel. hum., 6 cycles

Protection class

IP54 according to ISO 20653

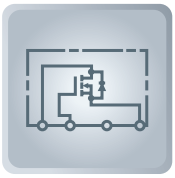

3(30)
87(87A)
2(85)

Key components of a flasher unit



Legend

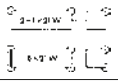
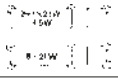
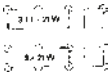
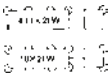
1. Blade terminal made of E-Cu with tin-plated surface
2. Base plate
3. Power transistor
4. Capacitor
5. IC module
6. Measuring resistor for flasher current



Functional principle

→ In terms of circuitry, every flasher unit is an “astable multivibrator”. Its role is to operate blinker lights at the statutory frequency of 1.5 +/- 0.5 Hz or 90 +/- 30 rpm. This value applies to both directional and hazard warning lights.

→ Each flasher unit is assigned a separate output load or a permissible number of flashing indicator lights. This specific load case variant may not be exceeded or undercut, as otherwise the failure control will fail to work correctly. Some typical load cases which are supported are shown below:

Scenario	Direction flashing	Hazard warning flashing	Pictogram
Towcar only	2 x 21 W	4 x 21 W	
	2 x 21 W + 0 ... 5 W	4 x 21 W + 2 x 5 W	
Towcar + 1 trailer	2 + 1 x 21 W	6 x 21 W	
	2 + 1 x 21 W + 0 ... 5 W	6 x 21 W + 2 x 5 W	
	3 + 1 x 21 W	8 x 21 W	
	3 + 1 x 27 W (32 CP) + 3 W (SAE)	8 x 27 W (32 CP) + 2 x 3 W (SAE)	–
	4 + 1 x 21 W	10 x 21 W	
Towcar + 2 trailers	2 + 1 + 1 x 21 W	8 x 21 W	

In addition to the load cases above, there are other use cases which do not feature failure control. These variants can be found in the product overview from page 44 on.

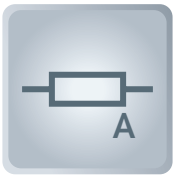
→ The failure of an indicator light must be clearly displayed to the driver. The law permits failure control by doubling the flashing frequency (E-control) or the indicator control lamp remaining off (P-control). The failure control applies to motor vehicles and all trailers.

→ Segmentation into different current and control circuits is typical of flashing circuits. We distinguish between:
- Single-circuit flasher units
- Dual-circuit flasher units
- Three-circuit flasher units
- Pulse generators

→ In addition to the flasher circuits listed above, HELLA also supplies pulse generators. In principle, these are flasher units without failure control. In contrast to the above types, pulse generators can be operated with small loads (e.g. 10 W).

Rated Voltage

→ 6 V: for motorbikes etc.
→ 12 V: for passenger cars, agricultural and construction machinery etc.
→ 24 V: for commercial vehicles, buses, municipal vehicles etc.



Rated load, rated switching current
(depending on load case)

→ The number of connected flashing indicator lamps must not exceed the use cases/rated loads indicated for the respective flasher units
→ Special-purpose variants available for LED lights

Contacts and connector configurations

Single-circuit flasher unit

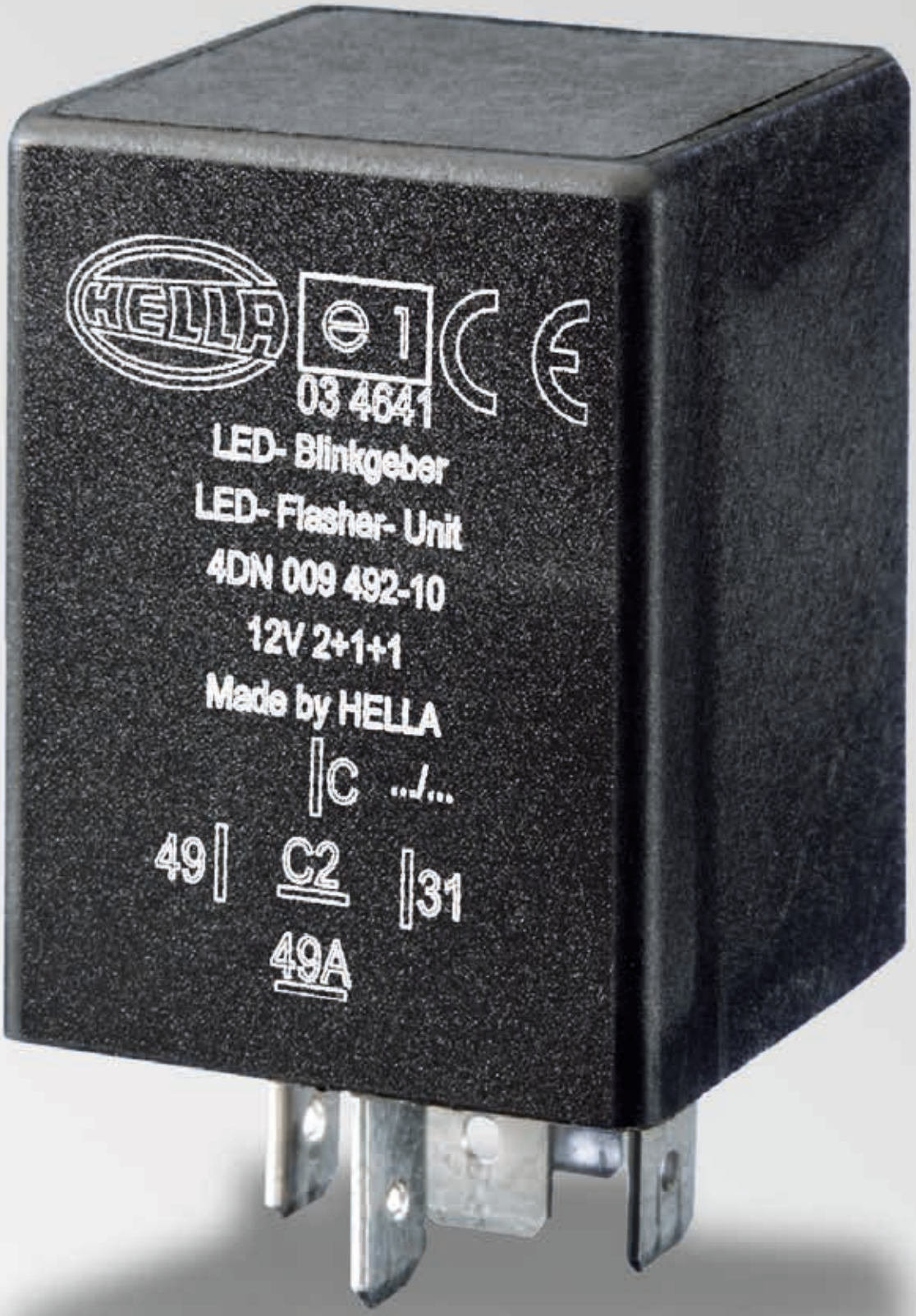
C	Towcar failure control lamp
C2	1st trailer failure control lamp
C3	2nd trailer failure control lamp
31	Ground
49	Input
49a	Output

Dual-circuit flasher unit

L	Indicator, left (input)
R	Indicator, right (input)
LL	Towcar indicator, left
RL	Towcar indicator, right
C	Towcar failure control lamp
C2	1st trailer failure control lamp
31	Ground
49	Input
49a	Output
54L	Trailer indicator, left
54R	Trailer indicator, right

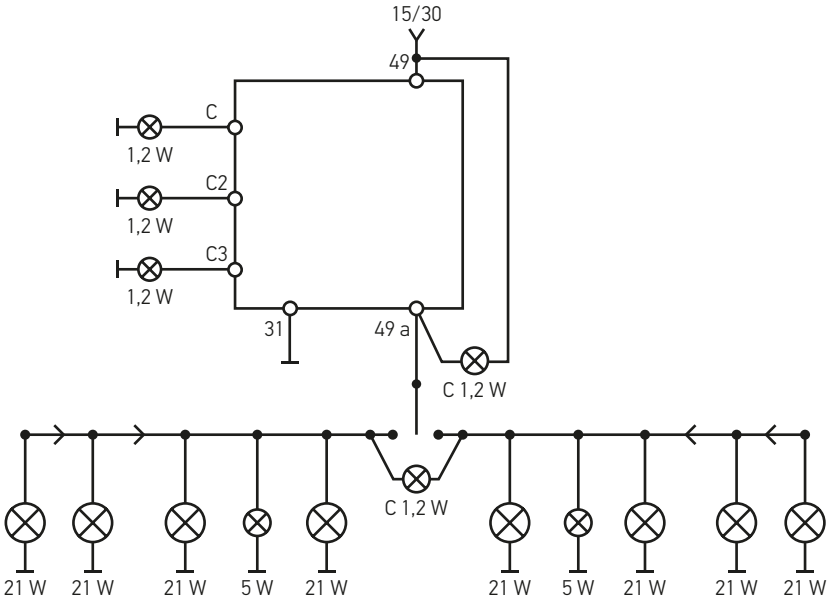
Three-circuit flasher unit

L	Indicator, left (input)
R	Indicator, right (input)
LLH	Towcar indicator, left rear
LLV	Towcar indicator, left front
RLH	Towcar indicator, right rear
RLV	Towcar indicator, right front
C	Towcar failure control lamp
C2	1st trailer failure control lamp
C3	2nd trailer failure control lamp
31	Ground
49	Input
49a	Output
54L	Trailer indicator, left
54R	Trailer indicator, right


HELLA
e 1
03 4641
LED- Blinkgeber
LED- Flasher- Unit
4DN 009 492-10
12V 2+1+1
Made by HELLA
C ../...
49
C2
31
49A

The single-circuit test circuit

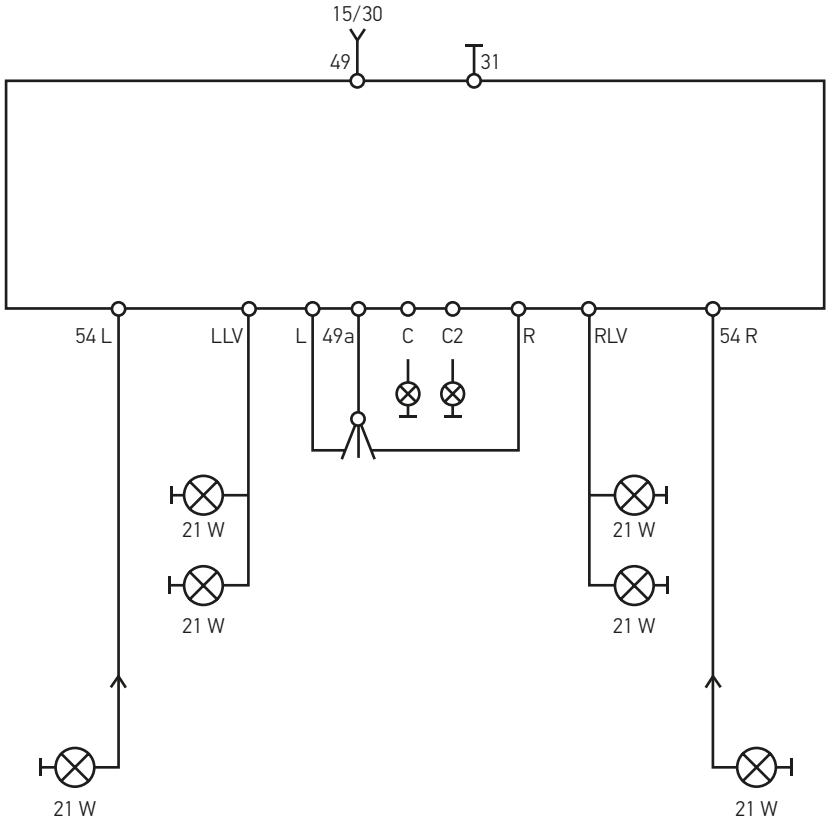
Single-circuit units are used in load cases (per 21 W bulb) 2x, 4x, 5x, 2+1, 3+1, 2+1+1 for passenger cars, light commercial vehicles and tow vehicles. It is not possible to distinguish between the failure of a lamp on the towcar or on the trailer, as there is only one measuring resistor for the load current.



Load case variant	Control types:		
	Towcar	1st trailer	2nd trailer
2 (4) x 21 W + 5 W 12 V	E, P	–	–
2 + 1 (6) x 21 W + 5 W 12 / 24 V	E, P	P	–
3 + 1 (8) x 21 W 12 / 24 V	P	P	–
2 + 1 + 1 (8) x 21 W 12 V	P	P	P

The dual-circuit test circuit

Dual-circuit units (separate test circuits for trailer and towcar) are typical in large commercial vehicles and help to minimise power losses caused by long cables and numerous connectors.

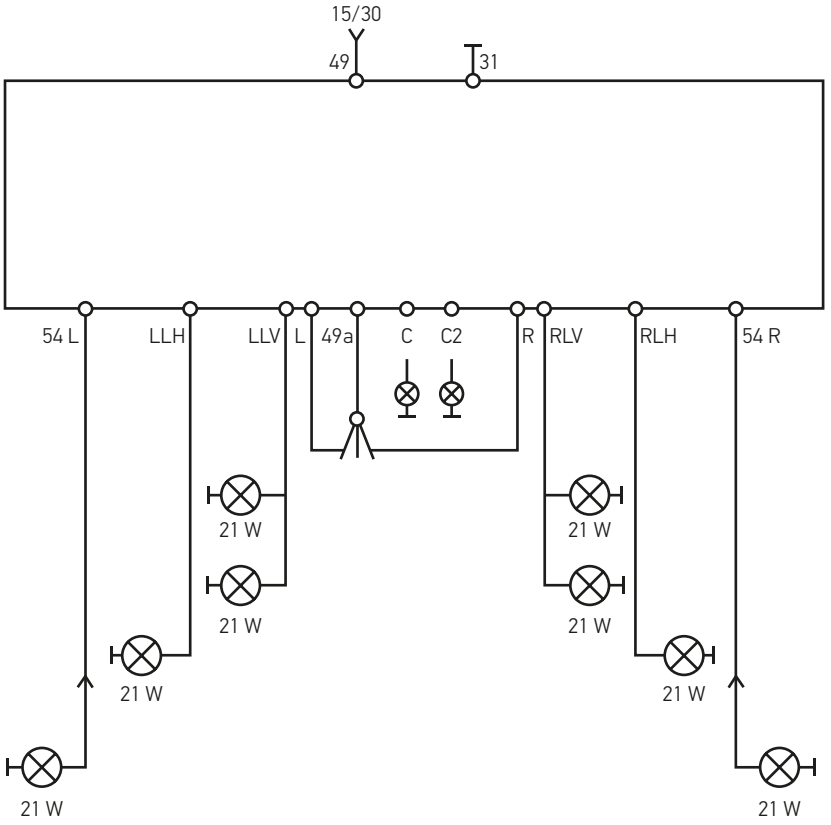


Load case variant	Control types:	
	Towcar	1st trailer
2 + 1 (6) x 21 W 12 / 24 V	E, P	P
3 + 1 (8) x 21 W 12 / 24 V	E, P	P

The three-circuit test circuit

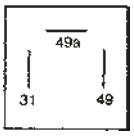
Three-circuit units (separate test circuits for front and rear indicators of the towcar and of the trailer) are useful for commercial vehicles and buses and help to minimise power losses caused by long cables and numerous connectors.

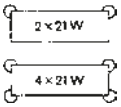
Due to the complexity of wiring, they are less common.



Load case variant	Control types:	
	Towcar	1st trailer
1 + 1... 3 + 1... 3 x 21 W 24 V	P	P
1 + 1... 3 + 1... 3 x 21 W 24 V	P	P

BG1



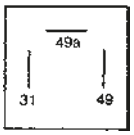


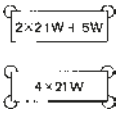
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 8 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 10 – 140 W, 3-pole, universal, pulse generator, without failure control	1	**4AZ 001 879-041****

BG1



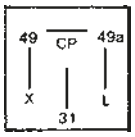


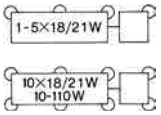
Flashing frequency*	Lit time*
90 ± 30 per minute	50 ± 5 %

Voltage range: 10 to 15 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 3-pole	1	**4DB 003 750-721**

BG

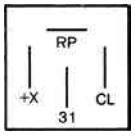


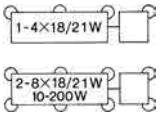


Flashing frequency*	Lit time*
90 ± 15 per minute	46,5 ± 8,5 %

Voltage range: 5 to 7.5 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
6 V, 4-pole, universal, pulse generator, without failure control	1	**4AZ 003 787-051****



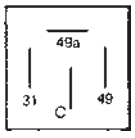


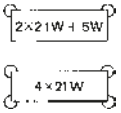
Flashing frequency*	Lit time*
90 ± 20 per minute	50 ± 10 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 4-pole, Universal, pulse generator, without failure control	1	**4AZ 003 787-081****

BG2



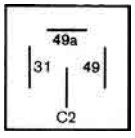


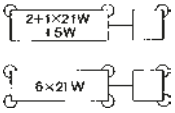
Flashing frequency*	Lit time*
80 ± 15 per minute	50 ± 10 %

Voltage range: 11 to 15 V, Temperature range: -20 to +60°C, Bracket: Yes

Description	PU	Part number
12 V, 4-pole	1	**4DB 001 887-041**

BG3





Flashing frequency*	Lit time*
87.5 ± 12.5 per minute	50 ± 3 %

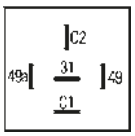
Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

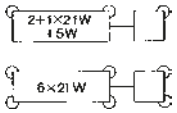
Description	PU	Part number
12 V, 4-pole, 31 + C2 on top of housing	1	**4DM 003 360-021**
12 V, 4-pole, 31 + C2 on top of housing	200	**4DM 003 360-027**

* At room temperature and test voltage

** Not permitted under StVZO (German Road Vehicle Registration Regulation)

BG5



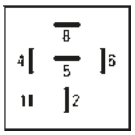


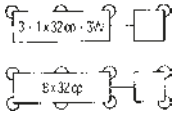
Flashing frequency*	Lit time*
85 ± 15 per minute	50 ± 3 %

Voltage range: 11 to 15 V, Temperature range: -30 to +60°C, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4DM 003 460-021**

BG8



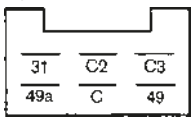


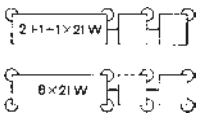
Flashing frequency*	Lit time*
97 ± 10 per minute	50 ± 5 %

Voltage range: 10 to 15 V, Temperature range: -30 to +70°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole, universal, pulse generator, without failure control	100	**4AZ 006 252-027****

BG7



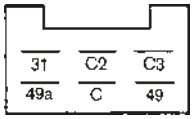


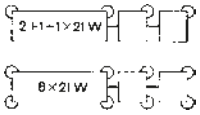
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 5 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole	99	**4DN 008 768-117**

BG7



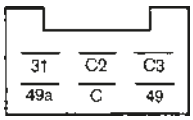


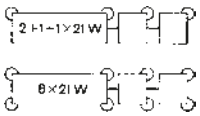
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 5 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole	1	**4DN 008 768-121**
12 V, 6-pole	99	**4DN 008 768-127**

BG7



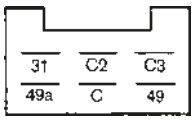


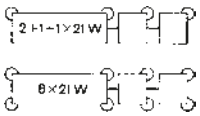
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 5 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole	1	**4DN 008 768-131**
12 V, 6-pole	72	**4DN 008 768-137**

BG7



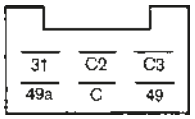


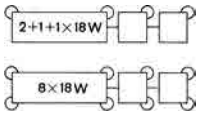
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 5 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole	1	**4DN 008 768-141**

BG7



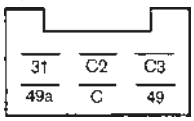


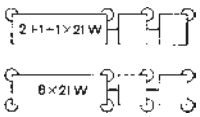
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 5 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole	1	**4DN 008 768-151**

BG7



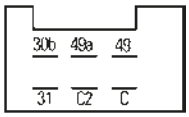


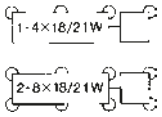
Flashing frequency*	Lit time*
90 ± 30 per minute	52,5 ± 22,5 %

Voltage range: 10.8 to15 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole	250	**4DN 996 173-017**

BG9



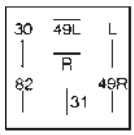


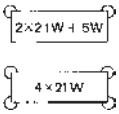
Flashing frequency*	Lit time*
90 ± 15 per minute	37,5 ± 5,5 %

Voltage range: 10 to 32 V, Temperature range: -20 to +70°C, Bracket: Yes

Description	PU	Part number
12 / 24 V, 6-pole	1	**4DZ 004 019-021**

BG10





Flashing frequency*	Lit time*
87.5 ± 17.5 per minute	52,5 ± 7,5 %

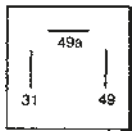
Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

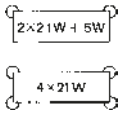
Description	PU	Part number
12 V, 7-pole	1	**4DB 006 716-041**

* At room temperature and test voltage

** Not permitted under StVZO (German Road Vehicle Registration Regulation)

BG1



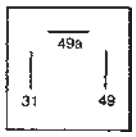


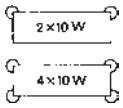
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 10 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
12 V, 3-pole	1	**4DB 003 750-391**

BG1



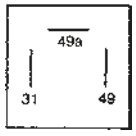


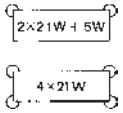
Flashing frequency*	Lit time*
90 ± 30 per minute	57,5 ± 17,5 %

Voltage range: 10 to 15 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
12 V, 3-pole, for motorbikes	250	**4DB 003 750-707**

BG1



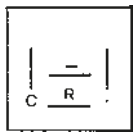


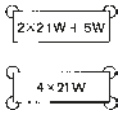
Flashing frequency*	Lit time*
90 ± 30 per minute	50 ± 5 %

Voltage range: 10 to 15 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
12 V, 3-pole	1	**4DB 003 750-711**
12 V, 3-pole	150	**4DB 003 750-717**

BG4



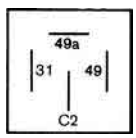


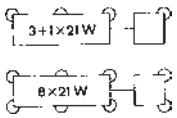
Flashing frequency*	Lit time*
87.5 ± 12.5 per minute	50 ± 3 %

Voltage range: 10 to 15 V, Temperature range: -40 to +70°C, Bracket: No

Description	PU	Part number
12 V, 4-pole	1	**4DB 007 218-001**

BG3



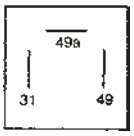


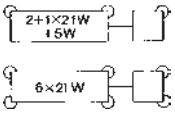
Flashing frequency*	Lit time*
90 ± 20 per minute	50,5 ± 4,5 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
12 V, 4-pole	100	**4DW 004 639-077**

BG1

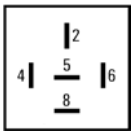


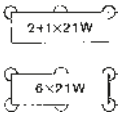


Flashing frequency*	Lit time*
87 ± 18 per minute	50 ± 3 %

Voltage range: 10 to 15 V, Temperature range: -30 to +60°C, Bracket: No

Description	PU	Part number
12 V, 5-pole, 31 + C2 on top of housing	1	**4DM 005 698-021**



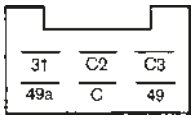


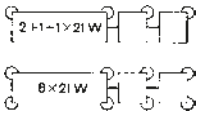
Flashing frequency*	Lit time*
–	3 times / switch

Voltage range: 9 to 15 V, Temperature range: -40 to +70°C, Bracket: No

Description	PU	Part number
12 V, 5-pole	1	**4LZ 003 750-401**

BG7



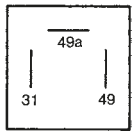


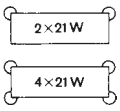
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 5 %

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
12 V, 6-pole	1	**4DN 008 768-101**

BG1



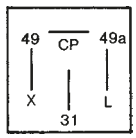


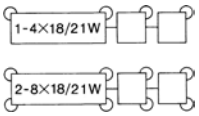
Flashing frequency*	Lit time*
90 ± 15 per minute	50 ± 8 %

Voltage range: 18 to 32 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
24 V, 3-pole, universal, pulse generator, without failure control	1	**4AZ 001 879-051****

BG



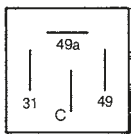


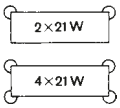
Flashing frequency*	Lit time*
90 ± 15 per minute	46,5 ± 8,5 %

Voltage range: 20 to 32 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
24 V, 4-pole, universal, pulse generator, without failure control	1	**4AZ 003 787-071****

BG2



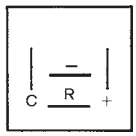


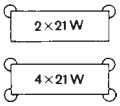
Flashing frequency*	Lit time*
85 ± 15 per minute	50 ± 10 %

Voltage range: 22 to 30 V, Temperature range: -20 to +60°C, Bracket: Yes

Description	PU	Part number
24 V, 4-pole	1	**4DB 009 123-031**

BG4



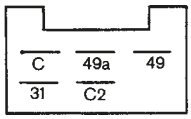


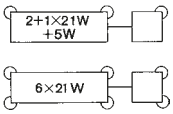
Flashing frequency*	Lit time*
85 ± 15 per minute	50 ± 5 %

Voltage range: 20 to 30 V, Temperature range: -20 to +60°C, Bracket: Yes

Description	PU	Part number
24 V, 4-pole	1	**4DB 009 123-041**

BG6



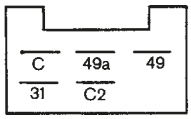


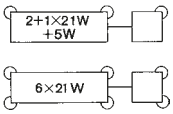
Flashing frequency*	Lit time*
87.5 ± 12.5 per minute	48 ± 8 %

Voltage range: 21 to 31 V, Temperature range: -25 to +55°C, Bracket: Yes

Description	PU	Part number
24 V, 5-pole	1	**4DM 003 474-001**

BG6



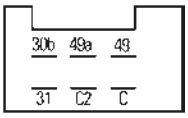


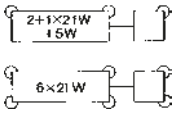
Flashing frequency*	Lit time*
87.5 ± 12.5 per minute	48 ± 8 %

Voltage range: 21 to 31 V, Temperature range: -25 to +55°C, Bracket: Yes

Description	PU	Part number
24 V, 5-pole	126	**4DM 003 474-017**

BG9



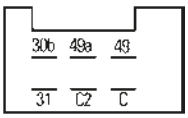


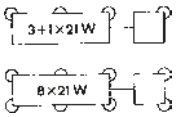
Flashing frequency*	Lit time*
90 ± 15 per minute	48,5 ± 8,5 %

Voltage range: 21.6 to 30 V, Temperature range: -40 to +85°C,
Bracket: Yes

Description	PU	Part number
24 V, 6-pole	1	**4DM 003 944-091**

BG9



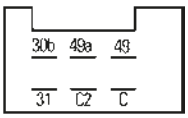


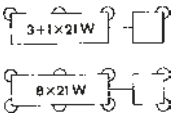
Flashing frequency*	Lit time*
90 ± 15 per minute	53,5 ± 8,5 %

Voltage range: 21.6 to 30 V, Temperature range: -40 to +85°C,
Bracket: Yes

Description	PU	Part number
24 V, 6-pole	1	**4DW 003 944-071**

BG9



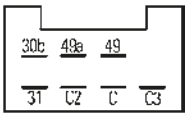


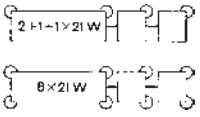
Flashing frequency*	Lit time*
90 ± 20 per minute	53,5 ± 8,5 %

Voltage range: 21.6 to 30 V, Temperature range: -40 to +85°C,
Bracket: Yes

Description	PU	Part number
24 V, 6-pole	1	**4DW 003 944-105**

BG11



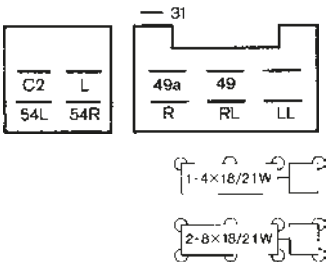


Flashing frequency*	Lit time*
85 ± 15 per minute	50 ± 20 %

Voltage range: 20 to 30 V, Temperature range: -30 to +85°C, Bracket: Yes

Description	PU	Part number
24 V, 7-pole	1	**4DN 009 124-011**

BG12



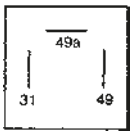
Flashing frequency*	Lit time*
90 ± 30 per minute	50 ± 20 %

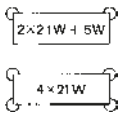
Voltage range: 22 to 30 V, Temperature range: -30 to +70°C, Bracket: Yes

Description	PU	Part number
24 V, 11-pole	1	**4DZ 002 834-162**

* At room temperature and test voltage
** Not permitted under StVZO (German Road Vehicle Registration Regulation)

BG1



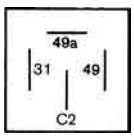


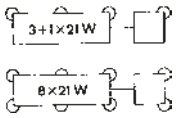
Flashing frequency*	Lit time*
87.5 ± 12.5 per minute	50 ± 3 %

Voltage range: 20 to 30 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
24 V, 3-pole	1	**4DB 003 675-011**

BG3



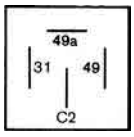


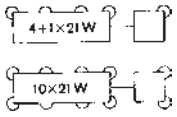
Flashing frequency*	Lit time*
95 ± 20 per minute	50 ± 10 %

Voltage range: 20 to 30 V, Temperature range: -30 to +70°C, Bracket: No

Description	PU	Part number
24 V, 4-pole, silent	1	**4DW 004 513-021**

BG3



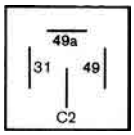


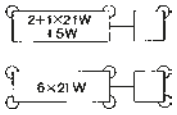
Flashing frequency*	Lit time*
95 ± 20 per minute	50 ± 10 %

Voltage range: 20 to 30 V, Temperature range: -30 to +70°C, Bracket: No

Description	PU	Part number
24 V, 4-pole, silent	1	**4DW 004 513-031**

BG3



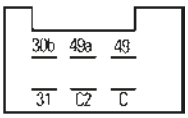


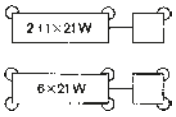
Flashing frequency*	Lit time*
90 ± 15 per minute	48,5 ± 8,5 %

Voltage range: 20 to 30 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
24 V, 4-pole	1	**4DM 004 639-061**
24 V, 4-pole	180	**4DM 004 639-067**

BG9

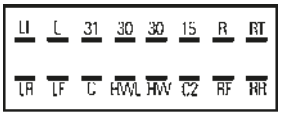


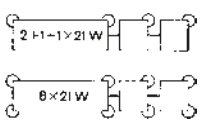


Flashing frequency*	Lit time*
90 ± 30 per minute	57,5 ± 17,5 %

Voltage range: 21 to 28 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
24 V, 6-pole	162	**4DM 006 475-087**



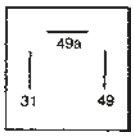


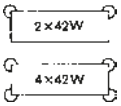
Flashing frequency*	Lit time*
90 ± 25 per minute	52 ± 8 %

Voltage range: 22 to 30 V, Temperature range: -30 to +70°C, Bracket: No

Description	PU	Part number
24 V, 16-pole	1	**4DN 007 431-201**

BG1



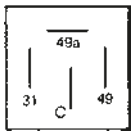


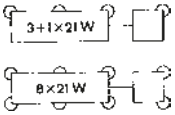
Flashing frequency*	Lit time*
60 – 120 per minute	50 ± 10 %

Voltage range: 9 to 33 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
9 – 33 V, 3-pole	1	**4JZ 177 846-001**
9 – 33 V, 3-pole	24	**4JZ 177 846-007**

BG2



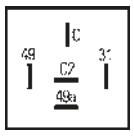


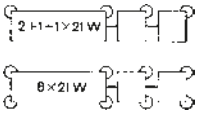
Flashing frequency*	Lit time*
90 ± 30 per minute	57,5 ± 17,5 %

Voltage range: 10 to 15 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 4-pole	1	**4DW 009 492-111**

BG13



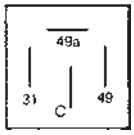


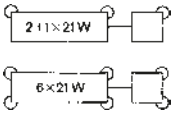
Flashing frequency*	Lit time*
90 ± 30 per minute	57,5 ± 17,5 %

Voltage range: 10 to 15 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**4DN 009 492-101**

BG2



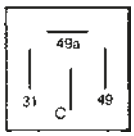


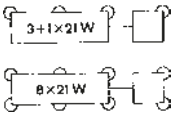
Flashing frequency*	Lit time*
90 ± 30 per minute	57,5 ± 17,5 %

Voltage range: 18 to 32 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
24 V, 4-pole	1	**4DM 009 492-001**

BG2





Flashing frequency*	Lit time*
90 ± 30 per minute	57,5 ± 17,5 %

Voltage range: 18 to 32 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
24 V, 4-pole	1	**4DW 009 492-011**

* At room temperature and test voltage

** Not permitted under StVZO (German Road Vehicle Registration Regulation)


HELLA
E1
CE
10R - 054641
LED- Blinkgeber
LED- Flasher- Unit
4DW 009 492-01
24V 3+1
Made in Germany
>PA6.6GF30<
C2
IV/17
49
31
49a

GENERAL AND ELECTRICAL DATA		
Rated Voltage	**12 V**	**24 V**
Test voltage	**13 V**	**28 V**
Test temperature	**23°C ± 5°C**	**23°C ± 5°C**
Flashing cycle	**90 ± 30 Flashing cycle/min**	**90 ± 30 Flashing cycle/min**
Lit time normal	**50 % ± 10 %**	**50 % ± 10 %**
Lit time with rapid flashing	**40 % ± 5 %**	**40 % ± 10 %**
Control type	**E / P, EP, PP, PPP**	**EP, PP**
Voltage drop 49 → 49a	**49 → 49a < 450 mV**	**450 mV**
Short-circuit strength 49 → 49a	**49 → 49a 15 A fuse**	**15 A fuse**
Minimum device protection	**IP 54 according to ISO 20653**	**IP 54 according to ISO 20653**

Legal regulations for flasher units

HELLA flasher units comply with national and international regulations:

- → StVZO Article 54 direction indicators
- → ECE guideline 48 lighting devices
- → EC Directive 76/756 lighting devices
- → US Federal Standard FMV88 108 lighting devices
- → SAE J590 turn signal flashers
- → SAE J945 vehicle hazard warning signal flashers
- → EC Directive 72/245 radio interference

Legal requirement in all ECE states

In the case of vehicles approved for use on public roads, the indicators must be monitored: the failure of an indicator must be shown optically or acoustically in the vehicle. This applies to all ECE states in which regulation ECE R 48 is in effect.
This means possible indicator failure must be monitored by the vehicle. Manufacturers use different control procedures for this.

The failure controls currently in use cannot detect simple LED lights and indicate a fault. Many HELLA LED indicators have integrated failure control electronics. The indicators are selfmonitoring. When functioning correctly, they create a pulse according to ISO 13207-1 which can be evaluated by the vehicle electronics. If the available vehicle electronics cannot evaluate the pulse themselves, HELLA provides various solutions for evaluating this pulse, shown below.

As soon as a single LED fails, the light may be considered faulty, as the impulse is not generated. In this case, for instance, the ballast switches off the bulb simulation and the flasher unit reports the error to the driver.

Safe conversion to LED indicators using HELLA electronics according to ISO 13207-1

As indicators must be checked by law, we recommend operating the lights only in conjunction with a failure control according to ISO 13207-1.

For LED indicators with a control pulse, HELLA offers electronic ballasts which make it possible to display indicator failure for various vehicle assemblies and modifications. This is necessary if the vehicle manufacturer does not guarantee indicator bulb failure control via the vehicle electric system.

There are three different ballasts and several different LED indicators available:

As a new solution, HELLA recommends detecting the electrical pulse directly in the vehicle manufacturer's vehicle electric system. It is merely necessary to integrate the check according to ISO 13207-1. This obviates the need for interim solutions via the indicator control units.

LED light failure control and correct electrical connection

Operation of the LED lamp with alternating voltage or clocked direct voltage is not permitted. The individual light functions may only be operated with a vehicle fuse of max. 3A.

Due to the low watt output of LED lights, which are distinctly different from a bulb version, problems can arise in bulb failure control when operating traction vehicles. As checking of the indicators is required by law, we recommend operating the light only in conjunction with the indicator control unit, HELLA part no. 5DS 009 552-xxx.

In addition, further lighting functions are detected by some towing vehicles. This is a vehicle comfort function which is not required by legislation and does not release drivers from their obligation to see for themselves that the lighting equipment is working. Here, too, faulty diagnosis can occur on account of the low power levels involved (instrument panel in the driver cab indicates light failure although the function is working).

Should misdiagnosis occur, as described above, while operating your traction vehicle, please contact the traction vehicle manufacturer.

LED light control unit

LED flasher unit

Simulation device for the check control

Vehicle electric system check according to ISO 13207-1

Start

Is a flasher relay installed in the vehicle? **Yes**

No Turn on the vehicle ignition and remove the bulb of a direction indicator without pressing the signal switch.

Any failure of the flasher unit is displayed. **Yes**

No Press the signal switch

Any failure of the flasher unit is displayed. **Yes**

No Vehicle not ECE-compliant

UNIVERSAL SOLUTION
for 24 V vehicle electric systems

ISO 13207-1 SOLUTION
for 24 V vehicle electric systems

Solution 1:
LED flasher unit

	12 V	24 V
Operating Voltage	10 – 15 V	18 – 32 V
Functional voltage	11 – 14 V	20 – 28 V
Operating temperature	- 40° bis + 85°C	-40° to +85°C
Protection class	IP 53 (contacts underneath)	IP 53 (contacts underneath)
	LED flasher unit 3+1	
	4DW 009 492-111	4DW 009 492-011
	LED flasher unit 2+1	
	–	4DM 009 492-001
	LED flasher unit 2+1+1	
	4DM 009 492-101	–

Solution 2:
Simulation device for the check control

	12 V	24 V
Operating Voltage	9 – 16 V	18 – 32 V
Rated current	1,5 A	1,5 A
Operating temperature	- 40° bis + 85°C	- 40° bis + 85°C
Protection class	IP 54 (contacts underneath)	IP 54 (contacts underneath)
	Simulation device	
	5DS 009 602-011	**5DS 009 602-001**

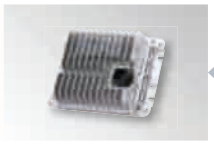
Solution 1:
Replace the existing indicator unit with an
LED indicator unit from HELLA with an ISO pin base

One flasher unit per vehicle required. Any possible combination of bulbs and HELLA LED direction indicators is permitted: from a full package with bulbs through mixed versions to a full package with LED lights. Bulbs or HELLA LED direction indicators are also permitted on trailers.

Solution 2:
Through simulation unit for cold check

One simulation device is required per LED light.

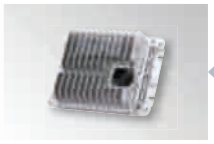
Solution 3:
By LED light control unit



Two LED direction indicators can be monitored per vehicle using one simulation device.

(Only one simulation device per vehicle can be used.)

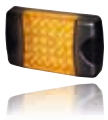
Solution 3:
By LED light control unit



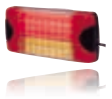
Solution 4:
By monitoring in compliance with ISO 13207-1 in the vehicle manufacturer's vehicle electric system.

Failure pulse according to ISO 13207-1

2BA 959 070-631



2BA 959 050-401



2BA 959 822-601

2BA 344 200-...

2BA 343 390-...

2SD 343 910-...

Solution 3:
LED light control unit

	12 V	24 V
Current consumption (min.)	1,4 A	0,78 A
Current consumption (max.)	2 A	0,9 A
	Basic control unit	
	5DS 227 488-001	**5DS 227 488-101**

Solution 4:
Light control unit with integrated check of the failure pulse according to ISO 13207-1

In future, vehicle manufacturers' light control units will be able to check the failure pulse in a standardised and unified manner according to ISO 13207-1.

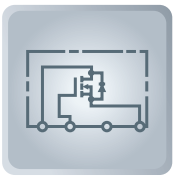
Interim solutions 1 to 3 are therefore unnecessary, as communication takes place directly with the indicators. HELLA recommends this solution.

Since not every vehicle currently has its own vehicle electric system, this solution must be integrated.

Key components of a wash/wipe interval control unit

Legend

1. Blade terminal made of E-Cu with tin-plated surface
2. Base plate
3. Capacitor
4. PCB relay
5. SMD components (resistors, diodes etc.)



Functional principle

The wash/wipe interval control unit essentially comprises a pulse generator with a fixed or variable pulse/pause ratio. Every pulse with which the wipe/wash motor is controlled via a relay causes a one-off back-and-forth movement of the windshield wipers. Depending on the design, the length of the wipe pause is 4 s to X s.

The WWI control unit comprises the following:

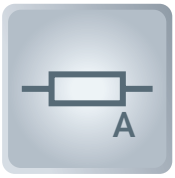
→ PCB with electronic components, blade terminals and a PCB relay
→ Synthetic material housing, sometimes with holder

Similarly to flasher units, the timer is designed as an astable multivibrator in the wipe/wash interval control unit. A failure control stage as required by the flasher system is not needed for the WWI control unit.

HELLA also supplies headlight washer systems which clean the headlights using a spray of high-pressure water. Depending on the variant, the length of the spray varies between 0.4 s and 0.8 s.

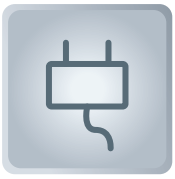
Rated Voltage

→ 12 V: for passenger cars, agricultural and construction machinery etc.
→ 24 V: for commercial vehicles, buses, municipal vehicles etc.



Rated load, rated switching current

→ 3.5 A to 10 A, depending on vehicle type



Contacts and connector configurations

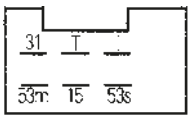
Wash/wipe interval control units

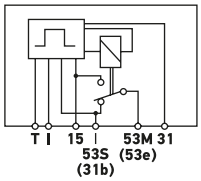
I	Intermittent wiping (input)
S, 53 M	Wiper motor field winding (output)
T, 86	Wash button (input)
15	Battery +, switched (input)
31	Ground
31b, 53S	Wiper motor cam switch/ park position/limit switch (input)

Headlight cleaning system control unit

P	Water pump (output)
S	Actuating switch (input)
30	Load current +, terminal 15 (input)
31	Ground
56	Light (input)

I2



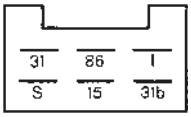


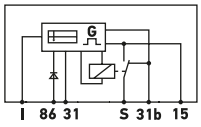
Function times	Load current
4 ± 1 s release delay* 1 s turn-on delay** 5 ± 1 s pause time**	max. 10 A

Voltage range: 9 to 16 V, Temperature range: -30 to +70°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole	1	**5WG 002 450-111**

I

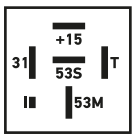


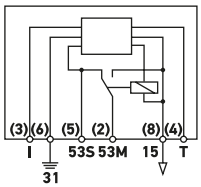


Function times	Load current
4 ± 1 s release delay* 1 s turn-on delay** 5 ± 1 s pause time**	max. 3,5 A

Voltage range: 10.6 to 15 V, Temperature range: -25 to +70°C, Bracket: Yes

Description	PU	Part number
12 V, 6-pole	1	**5WG 002 450-311**
12 V, 6-pole	100	**5WG 002 450-317**



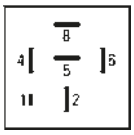


Function times	Load current
5.3 s release delay* 0.5 s turn-on delay** 1.3 – 22.5 s pause time**	max. 12 A

Voltage range: 9 to 15 V, Temperature range: -40 to +70°C, Bracket: No

Description	PU	Part number
12 V, 6-pole	1	**5WG 002 450-321**

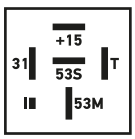
BG8

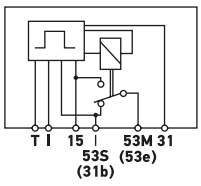


Function times	Load current
6 ± 1 s release delay* 1 s turn-on delay** 6 ± 1 s pause time**	max. 5 A

Voltage range: 11 to 16 V, Temperature range: -30 to +85°C, Bracket: No

Description	PU	Part number
12 V, 6-pole	1	**5WG 003 620-081**
12 V, 6-pole	196	**5WG 003 620-087**



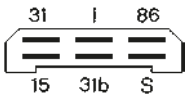


Function times	Load current
6 ± 1 s release delay* 1 s turn-on delay** 15 s pause time**	max. 5 A

Voltage range: 10 to 16 V, Temperature range: -30 to +80°C, Bracket: No

Description	PU	Part number
12 V, 6-pole	1	**5WG 003 620-091**
12 V, 6-pole	100	**5WG 003 620-097**

I1

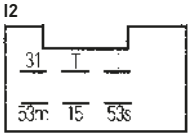


Function times	Load current
3.9 ± 1 s release delay* 0.8 to 0.4 s turn-on delay** 6.5 ± 1.5 s pause time**	max. 20 A

Voltage range: 10 to 15 V, Temperature range: -20 to +60°C, Bracket: No

Description	PU	Part number
12 V, 6-pole	1	**5WG 996 165-001**

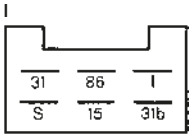
* Wipe / wash operation
** Intermittent operation



Function times	Load current
4 ± 1 s release delay* 1 s turn-on delay** 5 ± 1 s pause time**	max. 10 A

Voltage range: 21 to 30 V, Temperature range: -30 to +70°C, Bracket: Yes

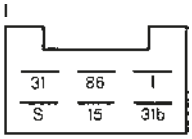
Description	PU	Part number
24 V, 6-pole	1	**5WG 002 450-121**
24 V, 6-pole	25	**5WG 002 450-127**



Function times	Load current
4 ± 1 s release delay* 1 s turn-on delay** 5 ± 1 s pause time**	max. 3.5 A

Voltage range: 21.2 to 30 V, Temperature range: -40 to +85°C,
Bracket: Yes

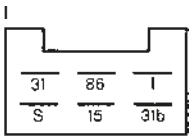
Description	PU	Part number
24 V, 6-pole	50	**5WG 002 450-287**



Function times	Load current
4 ± 1 s release delay* 1 s turn-on delay** 5 ± 1 s pause time**	max. 3,5 A

Voltage range: 21.2 to 30 V, Temperature range: -40 to +85°C,
Bracket: Yes

Description	PU	Part number
24 V, 6-pole	1	**5WG 002 450-291**
24 V, 6-pole	100	**5WG 002 450-297**

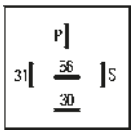


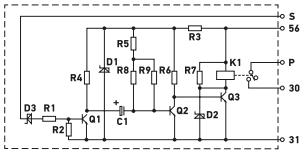
Function times	Load current
4 ± 1 s release delay* 1 s turn-on delay** 5 ± 1 s pause time**	max. 3.5 A

Voltage range: 21.2 to 30 V, Temperature range: -40 to +85°C,
Bracket: No

Description	PU	Part number
24 V, 6-pole	1	**5WG 002 450-301**

SW





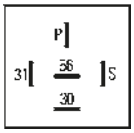
Duty time Output

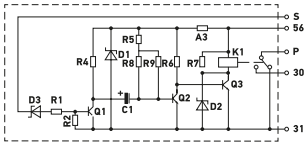
0,43 ± 0,02 s

Voltage range: 18 to 30 V, Temperature range: -40 to +90°C

Description	PU	Part number
24 V, 5-pole	1	**5WD 003 547-071**

SW





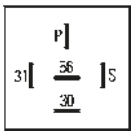
Duty time Output

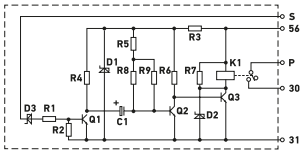
0,8 ± 0,04 s

Voltage range: 9 to 15 V, Temperature range: -40 to +90°C

Description	PU	Part number
12 V, 5-pole	1	**5WD 005 674-131**

SW



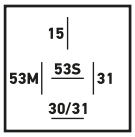


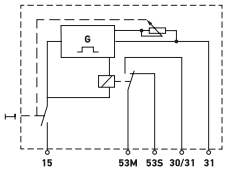
Duty time Output

0,8 ± 0,04 s

Voltage range: 18 to 30 V, Temperature range: -40 to +90°C

Description	PU	Part number
24 V, 5-pole	1	**5WD 005 674-141**
24 V, 5-pole	12	**5WD 005 674-147**

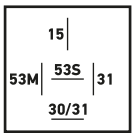


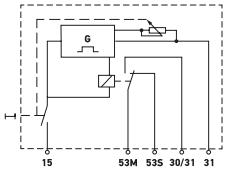


Function times	Load current
Clearing time control 1: t_i = 0.8 ± 0.4 s Clearing time control 2: t_p is variable (max. 20 ± 8 s)	max. 15 A

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
12 V, 5-pole	1	**5WA 001 871-061**

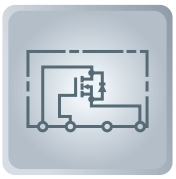




Function times	Load current
Clearing time control 1: t_i = 0.8 ± 0.4 s Clearing time control 2: t_p is variable (max. 20 ± 8 s)	max. 15 A

Voltage range: 18 to 30 V, Temperature range: -40 to +85°C, Bracket: Yes

Description	PU	Part number
24 V, 5-pole	1	**5WA 001 871-071**



Functional principle

Diesel engines are compression-ignition engines, this means that an additional heat source is not needed to ignite the fuel/air mixture in the cylinder. When the engine temperature is colder glow plug ensure ignition process, 1 glow plug per cylinder, glow plug increases the temperature up to 1,000 °C in the cylinder's combustion chamber prior to the engine starting.

The time required for „pre-heating“ will vary depending on the glow plug used. Fast glow plugs only need a pre-heating time of just a few seconds. Other glow plugs must pre-heat for up to 15 seconds at low ambient temperatures. The glow plug relay is responsible for switching the current for the glow plugs on and off as well as taking care of timing.

Glow plug control unit switches known as power relays are built into the glow plug relay (glow time control unit) to switch the current for the glow plugs on and off. If they are already hot, glow plus need a current of approx. 10 A. However, during the ON phase (when the glow coil is cold), the current is much higher.
In the case of a 4-cylinder engine, the power relays must be able to switch currents of up to 80 A. This figure is even higher in the case of 6-cylinder and 8-cylinder engines. Therefore, the glow plugs to be controlled are often distributed across two circuits. Accordingly, there are then two power relays in the glow plug relay.

Phases of the time control:

- → **The pre-heating time:**
  Is determined by the engine type, the glow plug used and the ambient temperature measured with a temperature sensor that can be in the relay itself or externally such as within the cooling system. In winter, at temperatures below 0 °C, the pre-heating time is much longer than it is in summer with temperatures up to +30 °C. During the pre-heating time, the pre-heating indicator lamp in the car’s dashboard lights up. In some vehicles, the pre-heating time starts when the driver opens the driver's door.
- → **The stand-by time (supply time):**
  Starts immediately after the pre-heating time, the indicator lamp is switched off, but the glow plugs remain switched on for a few seconds. At this time, the engine should be started by the driver.
- → **The post-heating time:**
  Was introduced in newer car models to optimise the combustion process within the engine and thus ensure lower exhaust gas emissions. The glow plugs are switched on in this time of post-heating even if the engine is running. The duration of the post-heating time depends on the engine temperature and engine type. In these cases, special glow plugs are used for this function.

Full electronic glow plug time relays:
Are control units-glow plug systems which are connected to the engine control unit (ECU) via data bus, they support diagnostics and are attached to the On-Board Diagnostics (OBD). The ECU transmits the commands for switching on or off, it is also measured if enough current is flowing after switching on a glow plug. This is then fedback to the engine control unit in the form of an acknowledgement signal, if a current is too high (e. g. in case of a short-circuit in the cable or glow plug), the corresponding current is switched off in order to avoid destruction of the electronics.

Control units-glow plug systems have another particular feature: the use of power transistors (electronic switches) rather than relays for switching on and off. Power transistors not only support switching glow plugs on and off, they also allow current changed in amperage, this is achieved by means of a variable duty cycle, the current is switched on and off at very short intervals during the current control phase. If the ON time is longer than OFF time, the glow plug gets more power and becomes hotter, the glow plug is turned around less hot if the „on-time“ is shorter than the „off-time”.

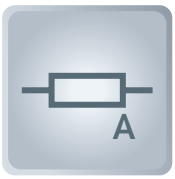
Glow plug control units are mounted into different locations of the vehicle . Plug-in relays can be found in the central relay box. Relays without plug-in contact for glow plug controllers, but plug contacts to be screwed are found in the engine compartment. These relays are screwed directly at the splash guard or with special attaching brackets onto the splash panel or to the car body (in the latter case via the intermediary of special attachment brackets).

Safety:
As the relays in the engine compartment are exposed to the prevailing influences there, they must be designed accordingly. Cold in winter, very high temperatures at times in the summer, moisture, fluids such as salt water, cleaning agents, etc. must not be allowed to harm a glow time relay. Plug connectors must always be corrosion-free and clean. Otherwise, contact resistances could cause malfunctions or even cable fires.

Depreciation:
Correct function for glow plug systems: only glow plug relays with matching reference numbers should be replaced like for like. Even if the housing and the plug connector, including the number of contacts, are the same, the internal function might be different. Where pre-heating times are concerned, for example, times for fast glow plugs are much shorter than for normal glow plugs. Installing the wrong relay can damage the glow plugs.

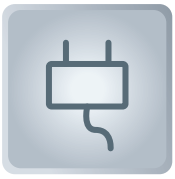
Rated Voltage

→ 12 V: for passenger cars, vans etc.



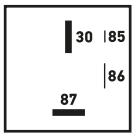
Rated load, rated switching current

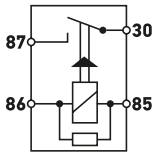
→ Switch currents of up to 80 A: for passenger cars, vans etc.



Contacts and connector configurations

15	Ignition plus
30, B+	Battery plus
31	Ground
50	Starter control
85, 31	Output (earth)
86, 15	Winding start
87	Relay contact in the case of normally closed and change-over / input
G1, G1 – G6	Output for glow plugs
T	Time
ST	Control
DI	Diagnostic

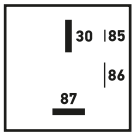


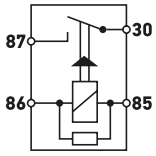


Rated switching current*	Number of switching operations
max. 40 A	min. 50,000, max. 100,000

Coil resistance: 70 ohm, Parallel resistance: 562 ohm,
Operate time: 8 sec

Description	PU	Part number
12 V, 4-pole	1	**4RA 007 507-021**

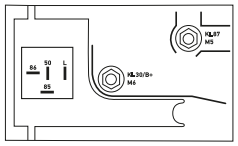


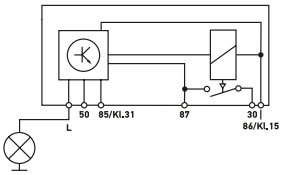


Rated switching current*	Number of switching operations
max. 40 A	min. 50,000, max. 100,000

Coil resistance: 70 ohm, Parallel resistance: 562 ohm,
Operate time: 8 sec

Description	PU	Part number
12 V, 4-pole	1	**4RA 007 507-031**

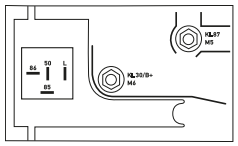


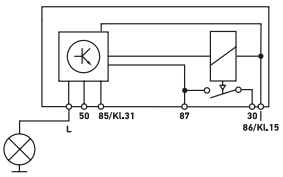


Preheating time

at +20°C / < 14 sec

Description	PU	Part number
12 V, 6-pole	1	**4RV 008 188-081**

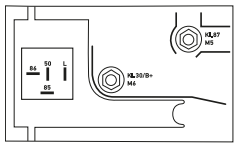


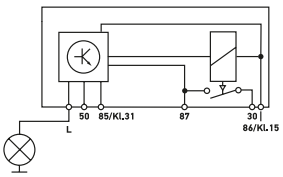


Preheating time

at +20°C / < 8 sec

Description	PU	Part number
12 V, 6-pole	1	**4RV 008 188-091**



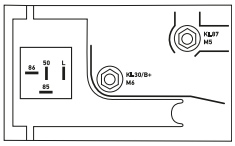


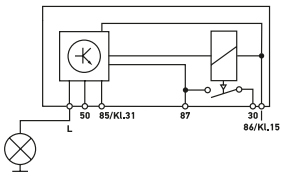
Preheating time

at +20°C / < 8 sec

Description	PU	Part number
12 V, 6-pole	1	**4RV 008 188-101**

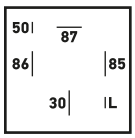
* At 80°C ambient temperature

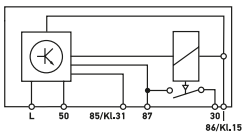




Preheating time
at +20°C / < 7 sec

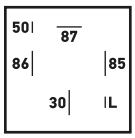
Description	PU	Part number
12 V, 6-pole, after-glow capable	1	**4RV 008 188-111**

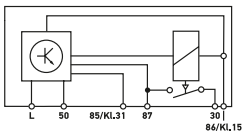




Rated switching current*	Preheating time
max. 70 A	at +20°C / < 8 sec

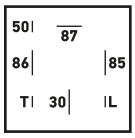
Description	PU	Part number
12 V, 6-pole	1	**4RV 008 188-161**

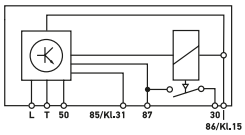




Rated switching current*	Preheating time
max. 70 A	at +20°C / < 6 sec

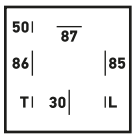
Description	PU	Part number
12 V, 6-pole, after-glow capable	1	**4RV 008 188-221**

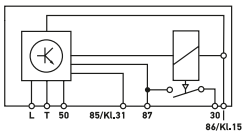




Rated switching current*	Preheating time
max. 70 A	at +20°C / < 8 sec

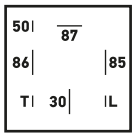
Description	PU	Part number
12 V, 7-pole, after-glow capable	1	**4RV 008 188-171**

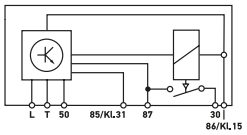




Rated switching current*	Preheating time
max. 70 A	at +20°C / < 7 sec

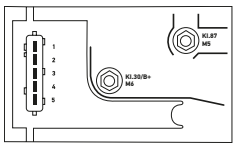
Description	PU	Part number
12 V, 7-pole, after-glow capable	1	**4RV 008 188-181**

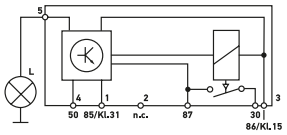




Rated switching current*	Preheating time
max. 70 A	at +20°C / < 9 sec

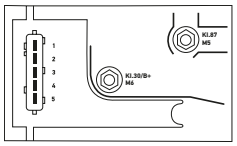
Description	PU	Part number
12 V, 7-pole	1	**4RV 008 188-191**

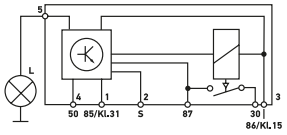




Rated switching current*	Preheating time
max. 70 A	at +20°C / < 10 sec

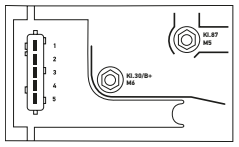
Description	PU	Part number
12 V, 7-pole	1	**4RV 008 188-271**

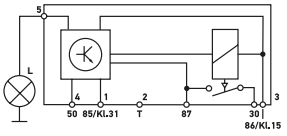




Rated switching current*	Preheating time
max. 70 A	at +20°C / < 7 sec

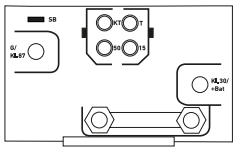
Description	PU	Part number
12 V, 7-pole, after-glow capable, Terminal S = postheating cut-out	1	**4RV 008 188-281**





Rated switching current*	Preheating time
max. 70 A	at +20°C / < 8 sec

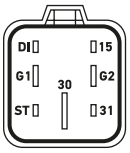
Description	PU	Part number
12 V, 7-pole, after-glow capable	1	**4RV 008 188-301**



Rated switching current*	Preheating time
max. 140 A	at +20°C / < 12 sec

Description	PU	Part number
12 V, 7-pole, after-glow capable	1	**4RV 008 188-331**

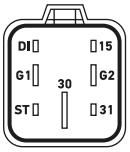
* At 80°C ambient temperature



Preheating time

The preheating time is determined by the ECU inside the vehicle

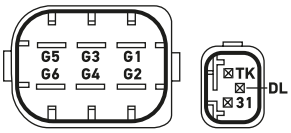
Description	PU	Part number
12 V, 7-pole	1	**4RV 008 188-591**



Preheating time

The preheating time is determined by the ECU inside the vehicle

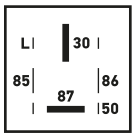
Description	PU	Part number
12 V, 7-pole	1	**4RV 008 188-601**

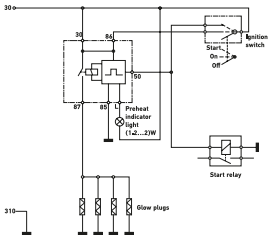


Preheating time

The preheating time is determined by the ECU inside the vehicle

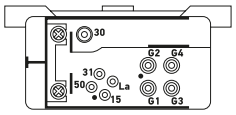
Description	PU	Part number
12 V, 8-pole	1	**4RV 008 188-571**

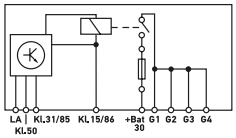




Rated switching current*	Preheating time
max. 70 A	at +20°C / < 6 – 7 sec

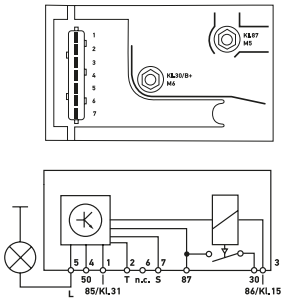
Description	PU	Part number
12 V, 8-pole	1	**4RV 996 172-007**





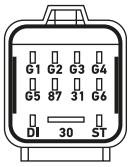
Rated switching current*	Preheating time
max. 80 A	at +20°C / < 9 sec

Description	PU	Part number
12 V, 9-pole	1	**4RV 008 188-001**



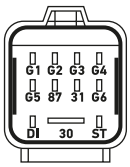
Rated switching current*	Preheating time
max. 70 A	at +20°C / < 8 sec

Description	PU	Part number
12 V, 9-pole, after-glow capable, Terminal S = postheating cut-out	1	**4RV 008 188-321**



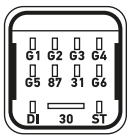
Preheating time
The preheating time is determined by the ECU inside the vehicle
Bracket: Yes

Description	PU	Part number
12 V, 9-pole	1	**4RV 008 188-461**



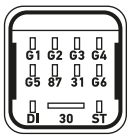
Preheating time
The preheating time is determined by the ECU inside the vehicle
Bracket: Yes

Description	PU	Part number
12 V, 9-pole	1	**4RV 008 188-471**



Preheating time
The preheating time is determined by the ECU inside the vehicle

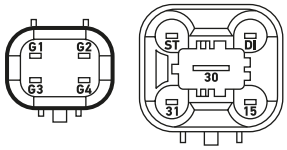
Description	PU	Part number
12 V, 9-pole	1	**4RV 008 188-481**



Preheating time
The preheating time is determined by the ECU inside the vehicle

Description	PU	Part number
12 V, 9-pole	1	**4RV 008 188-491**

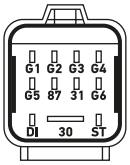
* At 80°C ambient temperature



Preheating time

The preheating time is determined by the ECU inside the vehicle

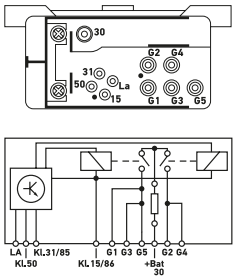
Description	PU	Part number
12 V, 9-pole	1	**4RV 008 188-611**



Preheating time

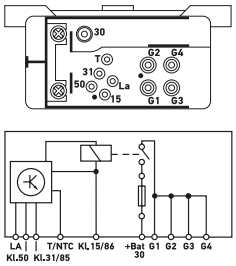
The preheating time is determined by the ECU inside the vehicle

Description	PU	Part number
12 V, 9-pole	1	**4RV 008 188-621**



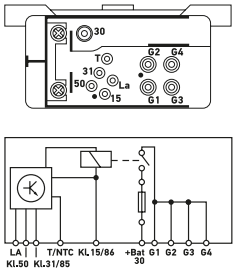
Rated switching current*	Preheating time
max. 80 A	at +20°C / < 9 sec

Description	PU	Part number
12 V, 10-pole	1	**4RV 008 188-021**



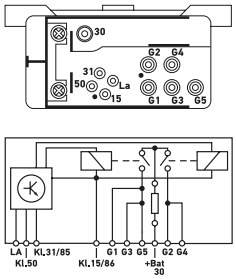
Rated switching current*	Preheating time
max. 80 A	bei +20 °C / < 9 s

Description	PU	Part number
12 V, 10-pole, after-glow capable	1	**4RV 008 188-041**



Rated switching current*	Preheating time
max. 80 A	at +20°C / < 9 sec

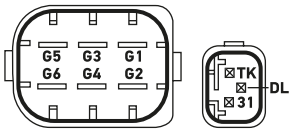
Description	PU	Part number
12 V, 10-pole, after-glow capable	1	**4RV 008 188-051**



Preheating time

at +20°C / < 7 sec

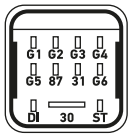
Description	PU	Part number
12 V, 10-pole, after-glow capable	1	**4RV 008 188-371**



Preheating time

The preheating time is determined by the ECU inside the vehicle

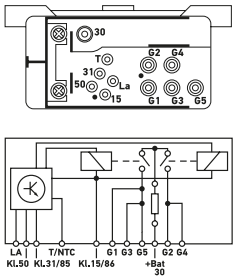
Description	PU	Part number
12 V, 10-pole	1	**4RV 008 188-581**



Preheating time

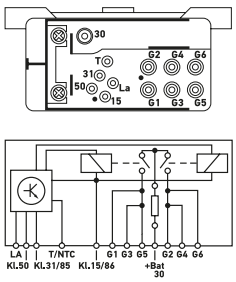
The preheating time is determined by the ECU inside the vehicle

Description	PU	Part number
12 V, 11-pole	1	**4RV 008 188-521**



Rated switching current*	Preheating time
max. 80 A	at +20°C / < 9 sec

Description	PU	Part number
12 V, 11-pole, after-glow capable	1	**4RV 008 188-061**



Rated switching current*	Preheating time
max. 80 A	at +20°C / < 9 sec

Description	PU	Part number
12 V, 12-pole, after-glow capable	1	**4RV 008 188-071**

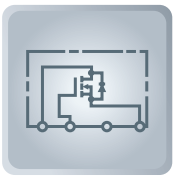
* At 80°C ambient temperature


HELLA
236
4 RV 008 188-48
Made in India
G1 G2 G3 G4
G5 87 31 G6
D1 30 ST

Key components of a time relay

Legend

1. Blade terminal made of E-Cu with tin-plated surface
2. Base plate
3. Potentiometer (for fine adjustment of delay time)
4. DIP switch (for setting the time base)
5. PCB relay



Functional principle

A time relay is a combination of an electromechanical output relay and a control circuit.

The time relay is available in two variants:

- → **Pick-up delay:** the control circuit is activated by applying a voltage to the device input. Depending on the set time, the relay is then switched on with a delay. After deactivating the input, the relay voltage drops immediately.
- → **Drop-off delay:** the relay is switched on immediately by applying a voltage to the input of the monovibrator. After deactivating the input, the relay voltage drops after a predetermined time.

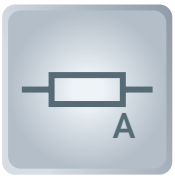
HELLA also supplies time relays with neither pick-up nor drop-off delay. In this case, the output is activated or switched on for a specific period of time.

The delay or turn-on time can be adjusted with a DIP switch and fine-tuned with a potentiometer.

If a more powerful relay is used, higher current strengths or different load types – e.g. inductive, capacitive/ lamps – can be easily activated.

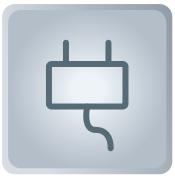
Rated Voltage

- → 12 V: for passenger cars, agricultural and construction machinery etc.
- → 24 V: for commercial vehicles, buses, municipal vehicles etc.



Rated load, rated switching current

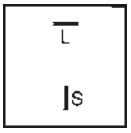
- → Up to 20 A, make contact
- → Up to 10 A, break contact

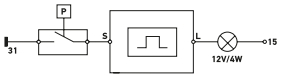


Contacts and connector configurations

HL	Handbrake control (input)
HK	Handbrake contact (input)
L, 87	Load current, make contact (output)
N	Emergency-off switch (input)
S, 15	Actuating switch (input)
SK	Grounding contact (input)
30	Load current +, terminal 15 (input)
31	Ground
87a	Load current, break contact (output)

Z2



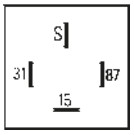


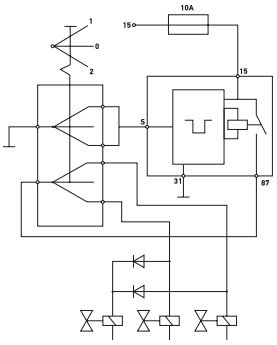
Duty time Output	Load current
2 ± 0,7 s	max. 0.31 A

Voltage range: 10 to 15 V, Temperature range: -10 to +60°C, Bracket: No

Description	PU	Part number
12 V, 2-pole, with turn-off delay	250	**5HE 003 724-027**

Z3



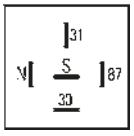


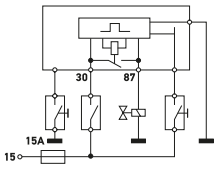
Duty time Output	Load current
25 ± 5 s	max. 10 A

Voltage range: 10 to 15 V, Temperature range: -20 to +85°C, Bracket: No

Description	PU	Part number
12 V, 4-pole	1	**5HE 004 911-037**

Z1



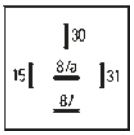


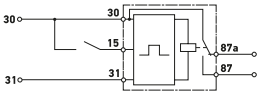
Duty time Output	Load current
5 ± 1,5 s	max. 10 A

Voltage range: 9 to 16 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
12 V, 5-pole	100	**5HE 006 207-027**

Z



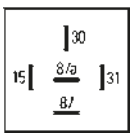


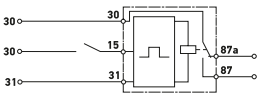
Duty time Output	Load current
0 to 900 ± 90 s	min. 10 A, max. 20 A

Voltage range: 9 to 16 V, Temperature range: -25 to +80°C, Bracket: Yes

Description	PU	Part number
12 V, 5-pole, with turn-off delay	1	**5HE 996 152-131**

Z

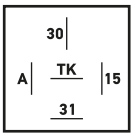


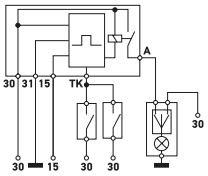


Duty time Output	Load current
0 to 900 ± 90 s	min. 10 A, max. 20 A

Voltage range: 9 to 16 V, Temperature range: -25 to +80°C, Bracket: Yes

Description	PU	Part number
12 V, 5-pole, with turn-on delay	1	**5HE 996 152-151**



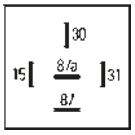


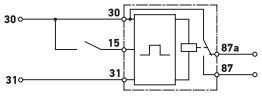
Duty time Output	Load current
10 ± 2,5 s	max. 7.5 A

Voltage range: 20 to 32 V, Temperature range: -20 to +70°C, Bracket: No

Description	PU	Part number
24 V, 5-pole	180	**5HE 005 922-017**

Z



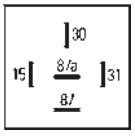


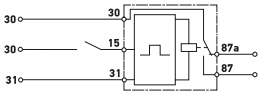
Duty time Output	Load current
0 to 900 ± 90 s	min. 10 A, max. 20 A

Voltage range: 18 to 32 V, Temperature range: -25 to +80°C, Bracket: Yes

Description	PU	Part number
24 V, 5-pole, with turn-off delay	1	**5HE 996 152-141**

Z



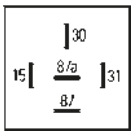


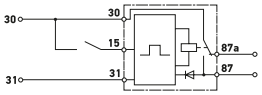
Duty time Output	Load current
0 to 900 ± 90 s	min. 10 A, max. 20 A

Voltage range: 18 to 32 V, Temperature range: -25 to +80°C, Bracket: Yes

Description	PU	Part number
24 V, 5-pole, with turn-on delay	1	**5HE 996 152-161**

Z



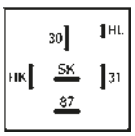


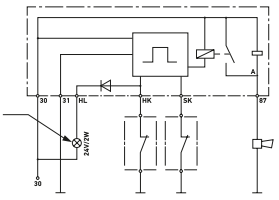
Duty time Output	Load current
5 ± 0,5 s	min. 10 A, max. 20 A

Voltage range: 18 to 32 V, Temperature range: -25 to +80°C, Bracket: Yes

Description	PU	Part number
24 V, 5-pole, with turn-off delay	200	**5HE 996 152-177**

Z4

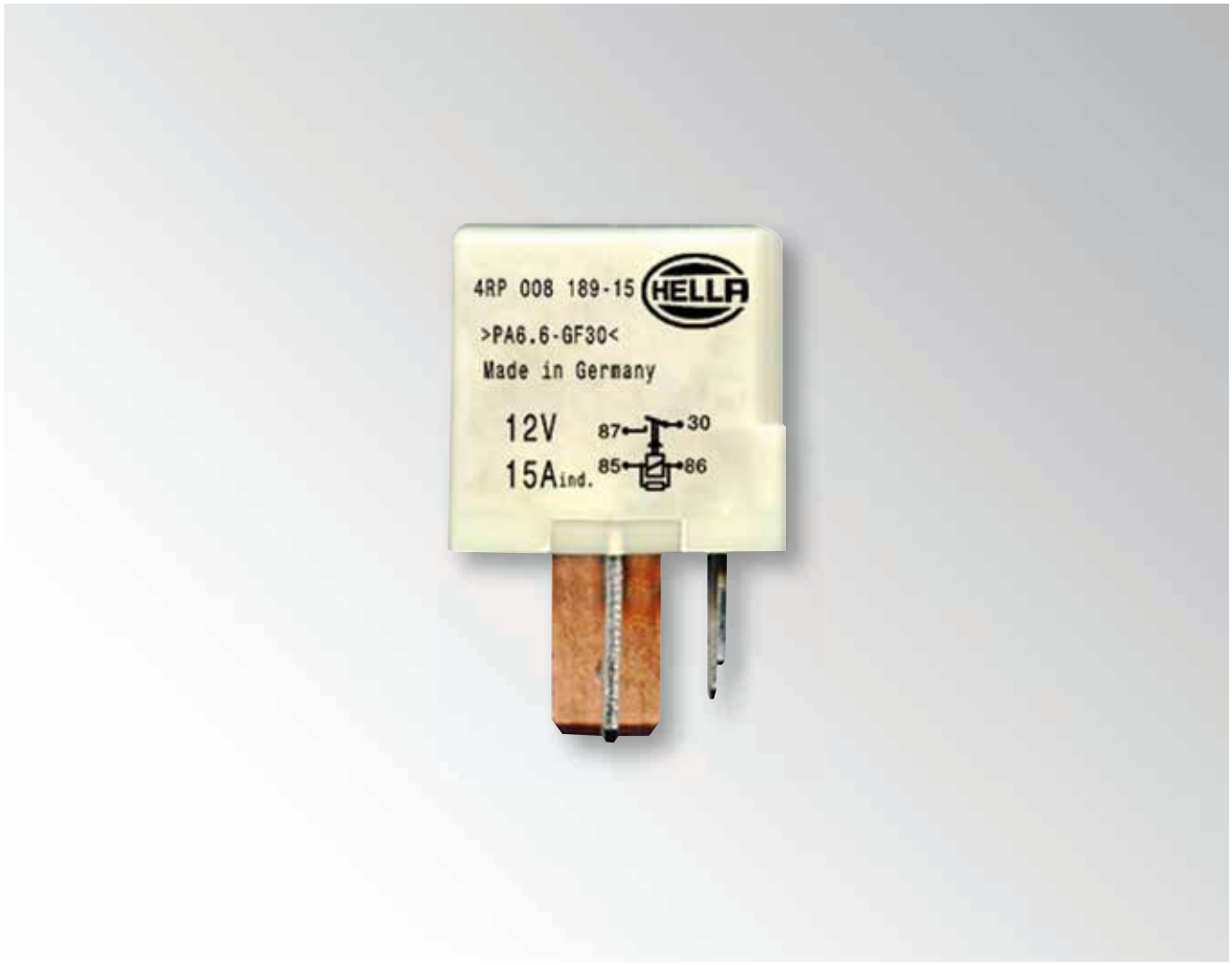




Duty time Output	Load current
1,5 ± 0,5 s	max. 3 A

Voltage range: 18 to 32 V, Temperature range: -40 to +85°C, Bracket: No

Description	PU	Part number
24 V, 6-pole, with turn-on delay	1	**5HE 004 236-017**

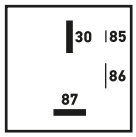


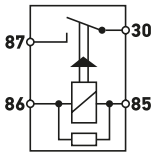
Functional principle

Fuel pump relays are mandatory safety units for any vehicle. They are equipped with a protection circuit, as the fuel pump does not have to pump fuel on the street in case of an accident or a damaged fuel pipe.

The vehicle‘s fuel pump is switched on via the relay when the engine is running. The electronic circuit of the relay checks if the engine is running. If the engine is suddenly stopped, eg. in the event of an accident, the relay will disconnect the power supply of the fuel pump in 1 – 2 seconds.

* At 80°C ambient temperature

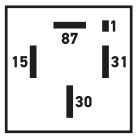




Rated switching current*	Number of switching operations
max. 15 A	min. 50,000, max. 1,000,000

Coil resistance: 70 ohm, Parallel resistance: 560 ohm, Bracket: No

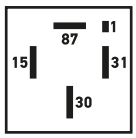
Description	PU	Part number
12 V, 4-pole	1	**4RP 008 189-151**



Rated switching current*	Number of switching operations
max. 16 A	max. 6,500 ± 100

Duty time Output: 0.8 – 1.2 s, Voltage range: 9 to 18 V,
Temperature range: -40 to +110°C, Bracket: No

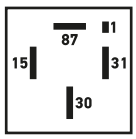
Description	PU	Part number
12 V, 5-pole	1	**4RP 008 189-061**



Rated switching current*	Number of switching operations
max. 16 A	max. 7,100 ± 100

Duty time Output: 0.8 – 1.2 s, Voltage range: 9 to 18 V,
Temperature range: -40 to +110°C, Bracket: No

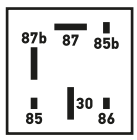
Description	PU	Part number
12 V, 5-pole	1	**4RP 008 189-081**



Rated switching current*	Number of switching operations
max. 16 A	max. 6,700 ± 100

Duty time Output: 0.8 – 1.2 s, Voltage range: 9 to 18 V,
Temperature range: -40 to +110°C, Bracket: No

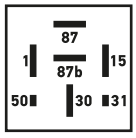
Description	PU	Part number
12 V, 5-pole	1	**4RP 008 189-091**



Rated switching current*	Number of switching operations
max. 7.5 A	max. 200,000

Voltage range: 9 to 15 V, Temperature range: -40 to +110°C, Bracket: Yes

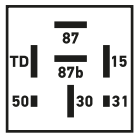
Description	PU	Part number
12 V, 6-pole	1	**4RP 008 189-051**



Rated switching current*	Number of switching operations
max. 16 A	max. 200,000

Duty time Output: max. 0.5 s, Voltage range: 9 to 18 V,
Temperature range: -40 to +110°C, Bracket: Yes

Description	PU	Part number
12 V, 7-pole	1	**4RP 008 189-041**



Rated switching current*	Number of switching operations
max. 16 A	max. 200,000

Duty time Output: 0.1 – 0.5 s, Voltage range: 9 to 18 V,
Temperature range: -40 to +110°C, Bracket: Yes

Description	PU	Part number
12 V, 7-pole	1	**4RP 008 189-111**

Product photo	Product Description	Available accessories	**Part number**
	1 DT connector each, 6-pin, DT „wedgelock“ for plug, 6-pin, 7 contact sleeves 0.5 - 1.5 mm², 5 dummy plugs	DT connector, 6-pin: 8JA 201 022-062 DT „wedgelock“ for plug, 6-pin: 9NB 201 024-062 Contact sleeve 0,5 – 1,5 mm²: 8KW 201 025-112 Dummy plug 0,5 – 2 mm²: 9NB 201 026-012	**8JA 201 022-831**
	1 DT connector each, 8-pin, Code „A“, DT „wedgelock“ for plug, 8-pin, 9 contact sleeves 0.5 - 1.5 mm², 7 dummy plugs	DT connector, 8-pin, code „A“: 8JA 201 022-082 DT „wedgelock“ for plug, 8-pin: 9NB 201 024-082 Contact sleeve 0,5 – 1,5 mm²: 8KW 201 025-112 Dummy plug 0,5 – 2 mm²: 9NB 201 026-012	**8JA 201 022-841**
	Female connector housing, 5-pole	Blade terminal sleeves: 8KW 744 819-003, 8KW 701 235-..., 8KW 744 820-003	**8JA 715 606-001**
	Female connector housing, 5-pole	Blade terminal sleeve: 8KW 719 874-007	**8JA 717 291-007**
	Female connector housing, 5-pole	Pin contacts already equipped	**8JA 733 963-001**
	Female connector housing, 5-pole	Blade terminal sleeves: 8KW 744 819-003, 8KW 701 235-..., 8KW 744 820-003, 8KW 733 815-003	**8JD 733 767-001**
	Female connector housing, 5-pole	Pin contacts already equipped	**8JD 733 962-001**

Product photo	Product Description	Available accessories	**Part number**
	Female connector housing, 5-pole	With pre-fitted cable assembly	**8JD 745 801-001**
	Female connector housing, 5-pole	Blade terminal sleeves: 8KW 863 904-003, 8KW 863 904-013	**8JD 745 801-011**
	Female connector housing, 9-pole	For mini-relays: SAE terminal arrangement for receiving five 6.3 mm and four 2.8 mm blade terminal connectors. Made of black plastic.	**8JA 003 526-002**
	Relay socket, 6-pin	Blade terminal sleeves: 8KW 744 819-003, 8KW 701 235-..., 8KW 744 820-003	**9NH 701 230-001**
	Cable sachet housing, 8-pin	Blade terminal sleeves: 8KW 744 819-003, 8KW 701 235-..., 8KW 744 820-003	**8JD 008 151-061**
	Cable sachet housing, 9-pin, mountable side by side	Blade terminal sleeves: 8KW 744 819-003, 8KW 701 235-..., 8KW 744 820-003	**8JA 003 526-001**
	Cable sachet housing, 9-pin, mountable side by side	Blade terminal sleeves: 8KW 744 819-003, 8KW 701 235-..., 8KW 744 820-003, 8KW 744 822-003	**8JA 183 161-002**

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9Z2 999 140-977 J01445/GR/05.18/0.53
Printed in Germany
Subject to technical and price modifications.